

ANT CLOSING – LATE MODEL CNC & MANUAL MACHINE TOOLS & FABRICATING EQUIPMENT

Featuring: Haas and Fadal Vertical Machining Centers & Lathes; Amada CNC Laser; Accurpress Hyd. Pressbrake; Flow Waterjet Cutting Machine; Niagara Shear; HE&M Vertical Bandsaw; Powder Coat Paint System; Hardware Press; Belt/Brush Finisher; Welders; Water Bottle Handling & Cleaning Machines; Quality Control Equip.; Forklifts; Scissor Lifts; Pickup Truck; Raw Materials; Air Compressor; Offices: More!



2007

(1 OF 2) HAAS MDL. VF-4SS **VERTICAL** MACHINING CENTERS

> HAAS MDL. TL-25 CNC MILL/



TURN LATHE

TUESDAY, SEPTEMBER 18 10:00 A.M.

INSPECTION: Monday, September 17, 9:00 A.M. to 4:00 P.M. & Morning of Sale

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At the Premises of

WATERJET CUTTING SPECIALISTS

600 West South Street (Corner of W. South St. and SW 6th St.)

LINCOLN, NEBRASKA 68522

(See Directions on Back Page)





ACCURPRESS 250 T. X 12' CNC HYDRAULIC PRESSBRAKE

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HAAS MDL. VF-4SS 5-AXIS VERTICAL MACHINING CENTER



HAAS MDL. VF-4SS 5-AXIS **VERTICAL** MACHINING **CENTER**

VERTICAL MACHINING CENTERS

HAAS MDL. VF-4SS 5-AXIS, new 11/2011, 18" x 52" tbl. size, 1,750-lb. max. wt., 50" X, 20" Y, 25" Z-axis travels, CAT-40, 12,000 RPM, 30 HP, 30 ATC, 4th and 5th axis drives, 1,000 PSI thruspdl. coolant, prog. coolant nozzle, wireless probing, S/N 1090703.

HAAS MDL. VF-4SS, new 6/2016, 18" x 52" tbl. size, 1,750-lb. max. wt., 50" X, 20" Y, 25" Z-axis travels, CAT-40, 12,000 RPM, 30 HP, 30 ATC, S/N 1130643.

(2) FADAL MDL. VMC4020HT, new 1999 and 1997, CNC88HS CNC control, 20" x 48" tbl. size, 40" X, 20" Y, 20" Z-axis travels, CAT-40, 10,000 RPM, 15 HP, 21 ATC, S/N 9910316, S/N 9706132.

TWIN SPINDLE 2-AXIS ROTARY TABLE

HAAS MDL. TR-160-2 2-AXIS, new 2011, (2) 6.3" platters, 10.5" max. swing, ±120 deg. tilt, S/N 901592.

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CNC LATHES

HAAS MDL. TL-25, new 9/2007, 30" swing over apron, 14.5" swing over cross slide, 16" max. cutting dia., 34" max. cutting length, .001 deg. C-axis, 3.5: spdl. bore, 3,400 RPM, 30 HP, 4,000 RPM sub-spdl., 3,000 RPM live tooling, 10" 3-jaw chuck, parts catcher, tool pre-setter, Haas "Servobar 300CD" magazine bar feed, S/N 3078407.

HAAS MDL. SL-20T, new 5/2005, 23" swing over apron, 10.3" max. turning dia., 24" max. turn length, 3" spdl. bore, 4,000 RPM, 20 HP, prog. tailstock, tool presetter, parts catcher, collet chuck, 8" hyd. chuck, S/N 70279.

HYUNDAI MDL. HIT-15S, Hy-Trol 840C CNC control, 8" dia. 3-jaw chuck, tailstock, toolpresetter, S/N N.A. (this machine is currently out of service).

FADAL MDL. VMC-4020HT **VERTICAL** MACHINING CENTER







HAAS MDL. TL-25 CNC MILL/ **TURN LATHE**

HAAS 2-AXIS 2-SPINDLE CNC ROTARY **TABLE**

> HAAS MDL. SL-20T CNC LATHE







CNC LASER

AMADA 4,000 WATT MDL. FO-3015NT, new 4/2004, AMNC-F Windows based CNC controls, 5' x 10' sheet cap., 121" X, 61" Y-axis travels, 7.8" Z-axis head travel, .75" max. cutting thickness, 780 IPM max. cutting rate, Fanuc AF-4000 resonator, 28,000 H.O.M., dual pallet shuttle, Torit 8-cartridge dust collector, Orion water chiller, light curtain barrier, S/N 375/0652 (this machine was purchased new and has had only Amada technical support since).

PRESS BRAKES

ACCURPRESS 250 T. X 12' HYDRAULIC MDL. 725012, new 12/2001, ETS 3000 CNC backgauge, 10'-6" btwn. housings, control pulpit, (2) front supports, 4-way die (offered separately), S/N 7109. DREIS & KRUMP "CHICAGO" 90 T. X 12' MDL. 1012L MECHANICAL, 60 T. cap. mid-stroke, 10'-6" btwn. housings, retrofit variable spd. drive, S/N L15898.

MECHANICAL SHEAR

NIAGARA 10' X 10 GA. MDL. 610, manual backgauge, set of spare blades, S/N 45108.

WATERJET CUTTING MACHINE

FLOW INTERNATIONAL, 60,000 PSI pump unit, 25 HP motor, 120 x 76 water tbl., Paser III cutting head, Lynx HL75 CNC control, cantilever design, Flow garnet hopper unit w/feed.



NIAGARA POWER SQUARING SHEAR



FLOW INTERNATIONAL WATERJET CUTTING SYSTEM

VERTICAL BANDSAWS

HE&M MDL. VT120HA, 18" W. x 24" H. cap. @ 90 deg., 18" x 16" cap. @ 45 deg., 1.25" blade, 7.5 HP, 40" max. single stroke programmable feed, pwr. tilt, pwr. post, dbl. vises, lift roller, S/N 574497.

DOALL 26"ZEPHYR, hyd. tbl. feed, S/N 2643991.

DAYTON 18" WOODCUTTING, tilting tbl.

AUTO FEED HARDWARE PRESS

PEMSERTER SERIES 4 "PLUS", 6 T. cap., auto bowl feeder, selection of anvils and tooling, S/N H4-1878.

WELDING MACHINES

MILLER MDL. DELTAWELD 451, 450 amps @ 38 v., 100% duty cycle, Miller S52D constant wire feeder. S/N KA861127.

MILLER MDL. MILLERMATIC 300 INTEGRATED MIG WELDER, 300 amps @ 32 v., 60% duty cycle, running gear, S/N LA285545.

(4) MILLER MDL. DIALARC HF WELDING POWER SUPPLY, 250 amps @ 30 v., 40% duty cycle, S/N JH312293, S/N JF923250, S/N JG095503, S/N HG011809.

MILLER MDL. SYNCROWAVE 250 TIG WELDER, 250 amps @ 30 v., 40% duty cycle, TIG torch, foot pedal control, S/N LA194971.

MILLER MDL. MILLERMATIC 200 INTEGRATED MIG WELDER, 200 amps @ 28 v., 60% duty cycle, S/N N.A.

(4) MILLER MDL. SYNCROWAVE 180SD TIG WELDERS, 180 amps @ 24 v., 100% duty cycle, foot pedal control, TIG torch, S/N LC706042, S/N LC493389, S/N LC405500, S/N LB284606.

MISCELLANEOUS WELDING EQUIPMENT

MILLER MDL. SPECTRUM 375 PLASMA CUTTER, cutting torch, on portable stand, S/N LF350588P; HOBART MDL. HANDLER 135 PLASMA CUTTER; MILLER SPOT WELDER; MDL. UA720 STUD WELDER: LARGE ASSORTMENT OF WELDING SCREENS.



PARTIAL VIEW OF WELDING MACHINES



PEMSERTER HARDWARE PRESS

INSPECTION:

Monday, September 17, 9:00 A.M. to 4:00 P.M. & Morning of Sale

DON'T MISS THIS SALE!







GRINDINGMASTER BELT/BRUSH FINISHING MACHINE



PARTIAL VIEW OF KURT MACHINE VISES



ASSORTED PRECISION INSTRUMENTS

TUESDAY, SEPTEMBER 18 • 10:00 A.M.

On-Site Bidding in Lincoln, Nebraska or Bid Via Webcast at BidSpoter.com

POWDER PAINT SYSTEM

CUSTOM REAR DRAFT POWDER BOOTH, 10'W. x 10'D. x 10'H., explosion proof lighting, variable spd. conveyor unit to dry oven, Svenska 10'W. X 9'D. X 9'H. bake oven, elec. fired heat system, up to 600 deg. max. temp., dbl. entry doors in front, pneu. pwrd. side slide entry door.

NORDSON SURECOAT MDL. DSYS-S1SLK08C1 POWDER SPRAY SYSTEM, manual powder spray gun, vibrating powder base.

BELT/BRUSH FINISHER

GRINDINGMASTER MDL. MCSB-900, 35.4" sanding belt and rear brush, 15 kW belt motor, 7.5 kW brush motor, V/S conveyor, S/N KP65002.

SHOP & WAREHOUSE EQUIPMENT

BELT SANDERS; 4" AND 6" RIGHT ANGLE GRINDERS; ELECTRIC DRILLS; ELECTRIC RIGHT ANGLE DRILLS; TABLE SAW; STRAIGHT AND RIGHT ANGLE DIE GRINDERS; 6" RIGHT ANGLE SANDER; BODY STYLE STROKE SANDERS; PORTA-CABLE FRAME NAILER; IMPACT WRENCH; RYOBI COMBINATION 6" BELT AND DISC SANDER; DAYTON 2" X 8" BELT AND 8" DISC SANDER W/tilting tbls.; BALDOR 5 HP H.D. PEDESTAL GRINDER on cast iron base; LARGE SELECTION OF CRAFTSMAN TOOLBOXES; WORKBENCHES; JOBOX PORTABLE TOOLBOX, HUGE ASSORTMENT OF HAND TOOLS.

MISCELLANEOUS MACHINES

ENCO VERTICAL TURRET MILL, 9" x 42" tbl. size, 2-Axis DRO; ENCO 14" X 45" MDL. 111-1445 ENGINE LATHE, spds: 22–1,800 RPM, S/N 7039 (*Note: currently requires repairs); (2) SPEED-D-BURR VIBRATORY FINISHERS; 12 T. CAP. H-FRAME MANUAL ARBOR PRESS, assorted tbl. tooling; PROTEK 15" MDL. PT-1508 PEDESTAL DRILL PRESS, 5/8" chuck, 3/4 HP motor, S/N 364344; VERTICAL TANK COMPRESSOR, 10 HP motor; CENTRAL MACHINERY 6" BELT AND DISC SANDER, on fabricated stand; (2) 6" BENCH GRINDERS; DAKE MDL. 0 ARBOR PRESS; CENTRAL PNEUMATIC 40-LB. CAP. GLOVE BOX BLAST CABINET, recirculating system and collector; RIDGID MDL. TS3650 TILTING ARBOR TABLE SAW, roller stand, extended rip fence; KONE GEARED HEAD DRILL; PEXTO 36" MDL. 38LD SLIP ROLL, on fabricated stand, S/N 1238; CONNECTICUT MDL. U416 BOX AND PAN BENDING BRAKE, on fabricated steel stand; STRIPPIT CORNER NOTCHER, 4 x 4 x approx. 10 ga., hand operated.

MISCELLANEOUS MACHINE SHOP EQUIPMENT

(10) KURT 6" MACHINE VISES, (200) CAT-40 TOOLHOLDERS IN SORTED RACKS, SPRING COLLETS, CUTTING TOOLS on rack; (2) VIDMAR CABINETS OF TOOLING; PRESSBRAKE DIES AND PUNCHES w/4-way.

BOTTLED WATER EQUIPMENT

10.000 GAL. POLYURETHANE WATER STORAGE TANK.

NORLAND RO SERIES WATER PURIFICATION SYSTEM for distilled water, including valves, filters, ozone generator, fabricated stainless steel frame.

NORLAND MDL. VC6000 WATER DISTILLATION UNIT, 6,000 gal./day cap., self-contained, digital controls, stainless steel frame, 11,400 H.O.M.

NORLAND MDL. BW150 DISTILLED BOTTLE WASHER, accepts 2-1/2 gal. and 5 gal. bottles, inverted wash stream, external and internal cleaning cycle.

NORLAND 2-STATION WATER BOTTLE FILLER w/capping unit.

(2) NORLAND CONSUMER 6-STATION WATER BOTTLE FILLER UNITS, stainless steel construction, w/valves and drains.

LARGE QUANTITY OF 3 GAL. AND 5 GAL. WATER CONTAINERS.

STACKABLE WATER CONTAINER RACK SYSTEM.

APPROX. (500) OASIS AND CRYSTAL MOUNTAIN FREE STANDING BOTTLED WATER CHILLER UNITS.

LEAR 2-DOOR ICE STORAGE FREEZER UNIT.

KLOPPENBERG MDL. KM1600SWF ICE MACHINE, S/N F00119.

QUALITY CONTROL EQUIPMENT

BROWN & SHARP MICRO-VAL COORDINATE MEASURING MACHINE w/ Renishaw MIP tilt probe, computer and accessories.

PRECISION INSTRUMENTS Incl.: DIGITAL AND STANDARD MICROMETERS up to 6"; DIGITAL AND DIAL VERNIER CALIPERS up to 24"; PIN GAUGE SETS; HEIGHT STANDS; HEIGHT COMPARATOR; GAUGE BLOCK SETS; 12" X 24" X 4" GRANITE SURFACE PLATE; BALANCING STAND; FEDERAL DIAMETER CHECKER: MACHINE LEVEL.



WATER JUG WASHER AND FILLING SYSTEM



(OVER 500) REFRIGERATED WATER COOLERS



POWDER COATING PAINT SYSTEM



HYSTER 12,000-LB. CAP. LPG FORKLIFT



CLARK 11,200-LB. CAP. LPG FORKLIFT



LARGE SNORKEL SCISSOR LIFT

FORKLIFTS

HYSTER 12,000-LB. CAP. MDL. S120FT, 2010, LPG engine, 185" max. lift ht., triple stage mast, cushion tires, 48" forks, S/N G004V05030H.

CLARK 11,200-LB. CAP. MDL. C500-135, LPG pwrd., 2-stage mast, 48" forks, shift and pwr. fork positioning, non-mar front tires, S/N 975-1-7164-AUTH-33650

CATERPILLAR 5,000-LB. CAP. MDL.T50B, LPG pwrd., 128" max. lift, side shift, cushion tires, S/N 14N3135.

(3) YALE 3,000-LB. CAP. MDL. GLP030, as new as 2002, LPG, 2-stage mast, 84" max. lift ht., pneu. style cushion tires.

SCISSOR LIFTS

SIMON MDL. 2034E, 36' max. working ht., 650-lb. rated platform cap., battery pwrd. self-propelled, extendable pulpit, S/N L170.

SNORKEL MDL. 2584-AG, duel fuel engine driven, 25' platform ht., 25' drive ht., 1,750-lb. platform cap., rough terrain tires, S/N 9605200596.

PICKUP TRUCK

DODGE RAM MDL. 1500 4X4 SPORT, Magnum V8 engine, hyd. snow blade, VIN 1B7HF13Z4VJ550028.

TRAILER

NES MANUFACTURING, 8' x 12' overall length, tandem axle, wood deck w/ramps.

MATERIAL HANDLING EQUIPMENT

(20) SECTIONS OF TEARDROP PALLET RACK SECTIONS; (10) HEAVY DUTY WELDED CANTILEVER MATERIAL STORAGE RACKS; (3) 48" CIRCULAR FANS; (2) SMALL PRESSURE WASHERS; LADDERS ROLLING STAIRS; LIFTING CHAINS AND SLINGS, EYE BOLTS AND CLEVISES; SMALL GENERATOR; BLAST CABINET; FREON SYSTEM; CUSTOM COLUMN MOUNTED JIB CRANE w/hoist and vacuum sheet lifter.



< CAT-40 TOOLING

RAW MATERIAL

LARGE AND VARIED ASSORTMENT INCLUDING HOT ROLL AND COLD ROLL CARBON STEEL SHEET, STAINLESS STEEL SHEET, ALUMINUM SHEET, ALUMINUM AND STAINLESS STEEL ANGLES, GRADE 304 STAINLESS STEEL STRUCTURAL TUBING; STAINLESS STEEL PIPE, POLISHED AND GROUND ROD, RECTANGULAR ALUMINUM BARS, SQUARE ALUMINUM BARS — Please inspect at auction site.

PIECE PARTS INVENTORY

LARGE AND VARIED INVENTORY OF COMPONENT PARTS INCL.: SHAFTS, BEARINGS, VALVES, FITTINGS, ELECTRICAL COMPONENTS, CYLINDERS MACHINED ALUMINUM COMPONENTS AND MUCH. MUCH. MORE.

ROTARY SCREW AIR COMPRESSOR

KAESER MDL. ASD40ST, new 2004, 40 HP drive motor, integrated refrigerated air dryer, S/N 1220.

NITROGEN GENERATOR UNIT

AMADA MDL. EZ-CUTTER, new 2004, generates nitorgen for plasma cutting, S/N EZ-0037.

LAWN EQUIPMENT

TORO Z-MASTER ZERO TURN LAWN MOWER w/Kawasaki FV61V engine; TORO RECYCLER PUSH MOWER; HUSKEE 24" SNOW BLOWER; ASSORTED WEEDEATERS; (2) TORO POWER LIGHT SNOW BLOWERS; EIMCO TOWBEHIND SPRAY UNIT w/spray bar.

EXPENDABLE CUTTING TOOLS

SPIRAL AND STRAIGHT FLUTE TAPS; ROLL FORM TAPS; JOBBER LENGTH DRILLS; CENTER DRILLS; ROUGHING CUTTERS; INDEXABLE BORING BARS; INDEXABLE TURNING TOOLS; SILVER AND DEMING DRILLS; HIGH SPEED AND CARBIDE ENDMILLS in assorted sizes; DRILLS INDEXES in number, letter and fractional sizes; MINUTEMAN KEYWAY BROACH SET w/bushings.



DODGE RAM 4X4 PICKUP TRUCK



KAESER 40 HP ROTARY SCREW AIR COMPRESSOR



ASSORTED RAW MATERIALS

${f P}_{f LANT}$ & ${f M}_{f ACHINERY}$ ${f I}_{f NC}$

P.O. Box 218568 Houston, TX 77218-8568

DATED MATERIAL - PLEASE DELIVER

PLANT CLOSING - LATE MODEL CNC & MANUAL MACHINE TOOLS & FABRICATING EQUIPMENT

Featuring: Haas and Fadal Vertical Machining Centers & Lathes; Amada CNC Laser; Accurpress Hvd. Pressbrake: Flow Wateriet Cutting Machine: Niagara Shear; HE&M Vertical Bandsaw; Powder Coat Paint System; Hardware Press; Belt/Brush Finisher: Welders: Water Bottle Handling & Cleaning Machines; Quality Control Equip.; Forklifts; Scissor Lifts; Pickup Truck; Raw Materials; Air Compressor; Offices; More!





PUBLIC INVITED

TUESDAY, SEPTEMBER 18 • 10:00 A.M.











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Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on the premises.

ALL PAYMENTS MUST BE MADE BY CASH, CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.

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The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

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These terms and conditions may be modified or supplemented by language in the catalog available at the sale site or by announcement at the start of the sale. Bidders should be attentive to those announcements and to the catalog language.