

Thompson Auctioneers



Shape Corporation

CNC Machining Auction - Due to Facility Downsizing

400 E. State St.
Trenton (Middletown)
Ohio
45067
United States

Ends from Apr 03, 2025 10am ET (3pm BST)

Lot	Description
0A	TERMS: Online Only Bidding - NO onsite bidding. To place bids, go to Bidspotter.com. A 18% BUYER'S PREMIUM IS IN EFFECT FOR THIS AUCTION. Bidders must pre-register at Bidspotter.com 24 hours before bidding. Everything is selling on an "As is, Where is, In Place" basis with NO WARRANTIES ...[more]
0B	Payments are to be made within 48 hours of the conclusion of the auction. Payments may be made with Cash, Company Check, Visa, MC, Discover, AMEX. A 18% Buyers Premium is in effect for this auction and with an additional 3% for payments via credit cards. We prefer payments to be made via Wire ...[more]
0C	Removal Coming Soon! Please call The office 937-426-8446 for more information!
1	Brother Model TC-32BN QT CNC Vertical Drilling and Tapping Machine, s/n 121671, New 2011, CNC-B00 CNC Control, 30 Taper, 16,000 RPM, 26 ATC, 23.62" X 16.73" Rotating Table (2-Station), Nikken 4th Axis Indexer, 21.7" X 15.7" X 16.3" Travels, 2,756 IPM Rapids, Tool Change Time 2.1 Second Average
2	Brother Model TC-32BN QT CNC Vertical Drilling and Tapping Machine, s/n 121276, New 2008, CNC-B00 CNC Control, 30 Taper, 16,000 RPM, 26 ATC, 23.62" X 16.73" Rotating Table (2-Station), 21.7" X 15.7" X 16.3" Travels, 2,756 IPM Rapids, Tool Change Time 2.1 Second Average
3	Brother Model TC-32BN QT CNC Vertical Drilling and Tapping Machine, s/n 121295, New 2008, CNC-B00 CNC Control, 30 Taper, 16,000 RPM, 26 ATC, 23.62" X 16.73" Rotating Table (2-Station), 21.7" X 15.7" X 16.3" Travels, 2,756 IPM Rapids, Tool Change Time 2.1 Second Average, Tool Change Motor Needs Repla ...[more]
4	Brother Model TC-32BN QT CNC Vertical Drilling and Tapping Machine, s/n 121274, New 2008, CNC-B00 CNC Control, 30 Taper, 16,000 RPM, 26 ATC, 23.62" X 16.73" Rotating Table (2-Station), 21.7" X 15.7" X 16.3" Travels, 2,756 IPM Rapids, Tool Change Time 2.1 Second Average, Tool Change Motor Needs Repla ...[more]
5	Brother Model TC-R2B CNC Vertical Drilling and Tapping Machine, s/n 111698, New 2012, CNC-B00 CNC Control, 30 Taper, 10,000 RPM, 14 ATC, 23.62" X 16.5" Rotating Table (2-Station), 16.5" X 12.8" X 12" Travels, 1,969 IPM Rapids, Tool Change Time 2.9 Second Average
6	Brother Model TC-R2B CNC Vertical Drilling and Tapping Machine, s/n 111340, New 2010, CNC-B00 CNC Control, 30 Taper, 10,000 RPM, 14 ATC, 23.62" X 16.5" Rotating Table (2-Station), 16.5" X 12.8" X 12" Travels, 1,969 IPM Rapids, Tool Change Time 2.9 Second Average, Note: Parts Machine, Not in Service
6A	Brother Model TC-324N CNC Drilling and Tapping Machine, s/n 111687, New 1997, Brother CNC 630 CNC Control, 14 ATC, 30 Taper, 19.68" X 11.81" Table, 180 Degree 2-Station Indexing, 16.5" X 12.6" X 10.2" Travels
6B	Brother Model TC-324N CNC Drilling and Tapping Machine, s/n 111687, New 1997, Brother CNC 630 CNC Control, 14 ATC, 30 Taper, 19.68" X 11.81" Table, 180 Degree 2-Station Indexing, 16.5" X 12.6" X 10.2" Travels, Not In Service, Parts Machine

- 7 Soco Model DEF-FA.85SS Double End Automatic Chamfering Machine, s/n 0518DEF850055, New 2018, 3.34" Maximum Diameter, .98" Minimum Diameter, Working Length Range .98" to 11.81", .59" Max. I/O Chamfer Depth, Solid State Controls, Chamfer, Centering, Deep Chamfering and Radius Chamfering
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- 8 Mooney Model PMI-455L Automatic High Production Non-Ferrous Cutoff Saw, s/n 45L015110, Capacity 7.87" X 7.87" Thru 4.92" X 15.748", Stroke Length 55", 15 HP Saw Motor, 1,500 to 3,500 RPM Variable Saw Blade Speed, Saw Blade Range 12" to 24", 1" Bore, Retractable Saw Work Table, PLC Control
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- 9 Fanuc Model M-10iA-10M CNC Robot, s/n E17534564 , New 2017, System R-30iB Controller with Teach Pendant, 6-Axis, 64.25" Max. Reach, 22.42 Max. Weight at Wrist
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- 10 KR Huppert Model NIT-2430 Nitride Furnace, s/n 223, 300-1,200 Degree, Retort 24" W X 30" Deep
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- 11 KR Huppert Model NIT-2430 Nitride Furnace, s/n 176, 300-1,200 Degree, Retort 24" W X 30" Deep
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- 12 Haas Model VF-4SS CNC Vertical Machining Center, s/n 1198697, New 2023, Haas CNC Control, 40 Taper, 30 HP, 12,000 RPM, 30 ATC, Average Tool to Tool Time 1.8 Seconds, Average Chip to Chip Time 2.4 Second, 52" X 19" Table, 50" X 20" X 25" Travels, Cutting Feed 833 IPM, Rapids X, Y and Z Axis 1,400 IPM ...[more]
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- 13 Makino Model a51NX CNC Horizontal Machining Center, s/n 2162, New 2018, Pro 6 CNC Control, 40 Taper, 30 HP, 14,000 RPM, 60 ATC, (2) 15.7" X 15.7" Pallets, Full 4th Axis, Chip Blaster Thru Spindle Coolant, Probing, 22" X 25.19" X 25.19" Travels, Chip Conveyor, Chiller, Power on Hours Shown on Control ...[more]
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- 14 Makino Model a51NX CNC Horizontal Machining Center, s/n 1766, New 2017, Pro 6 CNC Control, 40 Taper, 30 HP, 14,000 RPM, 60 ATC, (2) 15.7" X 15.7" Pallets, Full 4th Axis, Chip Blaster Thru Spindle Coolant, 22" X 25.19" X 25.19" Travels, Chip Conveyor, Chiller, Power on Hours Shown on Control 55,124 H ...[more]
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- 15 Makino Model a51 CNC Horizontal Machining Center, s/n 3042, New 2013, Pro 5 CNC Control, 40 Taper, 25 HP, 14,000 RPM, 60 ATC, (2) 15.7" X 15.7" Pallets, Full 4th Axis, 22" X 22" X 23.6" Travels, Chip Conveyor, Chiller, Power on Hours Shown on Control 61,960 Hours, Spindle Hours Shown on Control 12,6 ...[more]
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- 16 Makino Model a40 CNC Horizontal Machining Center, s/n 45, New 2015, Pro 5 CNC Control, 40 Taper, 25 HP, 12,000 RPM, 40 ATC, (2) 15.7" X 15.7" Pallets, Full 4th Axis, 22.1" X 25.2" X 25.2" Travels, Chip Auger (Needs Repaired), Chiller, B-Axis Servo Motor Needs Repaired
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