

PLANT  
CLOSED

EVERYTHING  
MUST SELL!

# Public Auction

PLANT CLOSED

## VANTRON MANUFACTURING

LATE MODEL 3,4,5 AXIS HAAS CNC, DOOSAN & EDM MACHINING

1931 E. PLAZA LOOP - NAMPA (BOISE AREA), ID 83687

TUESDAY, MARCH 26TH @ 9:00 A.M. MDT

Inspection: Monday, March 25th, From 8:00 A.M. - 4:00 P.M. MDT

2007



HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER

2013



MITSUBISHI MD PRO III CNC WIRE EDM

2010



HAAS VF-3D/APC 5-AXIS CNC VERTICAL MACHINING CENTER

2017



(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS



## Asset Sales, Inc.

Corporate Headquarters

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Indian Trail, NC 28079

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BidSpotter.com



Auction being held in  
Conjunction with





HAAS VF-3D/APC 5-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-3DAPC 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-2SS SUPER SPEED 5-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-2SS SUPER SPEED 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF3 4-AXIS CNC VERTICAL MACHINING CENTER





HAAS VF2D 4-AXIS CNC VERTICAL MACHINING CENTER



FADAL 6030 CNC VERTICAL MACHINING CENTER



HAAS 3 POSITION 5-AXIS ROTARY TRUNNION



**OVER 300+ HIGH  
SPEED BALANCED  
#40 TAPER  
TOOL HOLDERS**



## CNC VERTICAL MACHINING CENTERS

**HAAS VF-3D/APC 5-Axis CNC Vertical Machining Center** with Dual Pallet Changer, Intuitive Probing, 18" x 39" Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 40 Position ATC, Halogen Lighting, sn:1078108, mfg.2010 (4th Axis sold separately)

**HAAS VF-3DAPC 4-Axis CNC Vertical Machining Center** with Dual Pallet Changer, Intuitive Probing, 18" x 39" Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 40 Position ATC, Halogen Lighting, sn:1051518, mfg.2006 (4th Axis sold separately)

**HAAS VF-2SS Super Speed 4-Axis CNC Vertical Machining Center** with Intuitive Probing, 14" x 36" Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, Hi-Pressure Thru-Spindle Coolant, sn:1056539, mfg.2007 (4th Axis sold separately)

**HAAS VF-2SS Super Speed 4-Axis CNC Vertical Machining Center** with Intuitive Probing, 14" x 36" Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, sn:49548, mfg.2006 (4th Axis sold separately)

**HAAS VF-2SS Super Speed 5-Axis CNC Vertical Machining Center** with Intuitive Probing, 14" x 36" Table, #40 Taper Spindle Speeds to 12,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, sn:47668 (4th and 5th Axis sold separately)

**HAAS VF-2D 4-Axis CNC Vertical Machining Center** with Intuitive Probing, 14" x 36" Table, #40 Taper Spindle Speeds to 10,000 RPM, Expanded Memory, High Speed Machining, 24 Position ATC, Halogen Lighting, sn:42741, mfg.2005 (4th Axis sold separately)

**HAAS VF-3 4-Axis CNC Vertical Machining Center** with Dual Pallet Changer, Intuitive Probing, 16" x 35" Table, #40 Taper Spindle Speeds to 15,000 RPM, Expanded Memory, High Speed Machining, 32 Position ATC, Halogen Lighting, sn:21583 (4th Axis sold separately)

**FADAL 6030 CNC Vertical Machining Center** with 30" x 57" Table, #40 Taper Spindle Speeds to 10,000 RPM, 62" X-Axis, 22" Y-Axis, 32" Z-Axis Travel, Expanded Memory, 30 Position ATC, Rigid Tapping, Remote Jog Handle, sn:012000070943 in Excellent Condition

Huge Assortment of #40 Taper High Speed Balanced Tool Holders (300+), Numerous (20++) **KURT** 4", 6", 8" Vises, 4 & 5 Axis **HAAS** Rotary Tables, (3) Trunnion 5-Axis Tables & 5 C Rotaries, 3 Position 5-Axis Rotary Trunnion, High Pressure Coolant Systems & Support Equipment

## ATTENDING THE AUCTION IN PERSON?

What you need to bring.....

- Your Driver's License
- Business Card
- Tax Exempt Form if Non Taxable
- Bank Letter of Guarantee if Paying via Company Check



(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS





**CITIZEN CINCOM B12 CNC SWISS SCREW MACHINE**

## CNC TURNING CENTERS

(2) **DOOSAN** Lynx 220 LSYC CNC Turning Centers with 8.25" Chuck Main Spindle, 5.5" Sub-Spindle, Y-Axis & Milling, Chip Conveyors, Tool Presetter, **FANUC** i Series CNC Controls, sn:ML0271-000446, mfg.2017 • sn:ML0271-000445, mfg.2017 \* Both Like New Condition \*

(2) **ATS** 565 64" Magazine Bar Feeders, sn:222972, mfg.2017 • sn:222968, mfg.2017

**DAEWOO** Lynx 210A CNC Turning Center with 16C Collet Chuck, Parts Catcher, **FANUC** i CNC Control, sn:L2103149, mfg.2003

**HARDINGE** Conquest T42SP CNC Turning Center with Built-In 16J Collet Chuck, 26" Maximum Distance to Programmable Tailstock, Chip Conveyor & **FANUC** GE Series 18-T CNC Control, sn:SGA-1495-B

**HARDINGE** Conquest CS-GT CNC Gang Turning Center with **FANUC** 18T CNC Control, sn:GT-783-B

Huge Amount of Turning Center Tooling, Milling Tools (for **DOOSAN'S**) Carbide Tools, ID OD Blocks, Etc..

## CNC SWISS SCREW MACHINE

**CITIZEN** CINCOM B12 CNC Swiss Screw Machine with LNS Barfeed, CNC Control, sn:Z2557



**HARDINGE CONQUEST T42SP CNC TURNING CENTER**



**HARDINGE CONQUEST CS-GT CNC GANG TURNING CENTER**



**GRIZZLY 26" VERTICAL BANDSAW**



**DAEWOO LYNX 210A CNC TURNING CENTER**



**LEBLOND 18" X 40" SERVO SHIFT ENGINE LATHE**

## MILLING & PRECISION LATHES

**ACRA** #2J Variable Speed Milling Machine with 9" x 48" Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, Power Drawbar, 3-Axis D.R.O., sn:942J068, mfg.2006

**LEBLOND** 18" x 40" Servo Shift Engine Lathe with 10" 3-Jaw Chuck, Spindle Speeds to 1000 RPM, Threading & 2-Axis D.R.O., sn:4D871, Completely Rebuilt 2014

**ACRA** ATL-618 EVS Super Precision Toolroom Lathe with 19" Distance to Tailstock, Electronic Variable Spindle Speeds to 4000 RPM, Inch / Metric Threading, Variable Speed Feeds, D.R.O., 5 C Collet Closer, sn:9404694, mfg.2006

**HARDINGE** HSL High Speed Lathe with Bench, Cross Slide & 5 C Collet Closer, sn:HSL-5C-5790-T



2006



2006

ACRA VARIABLE SPEED MILLING MACHINE  
ACRA ATL-618 EVS SUPER PRECISION TOOLROOM LATHE



2013

MITSUBISHI MD PRO III CNC WIRE EDM MACHINE

### EDM MACHINES

**MITSUBISHI MD PRO III** CNC Wire EDM Machine with 16" x 16" x 8" Travels, Auto-Threading, **MITSUBISHI** CNC Control, sn:DOOM1583, mfg.2013

**SHARP 403** Ram Type EDM with 16" x 25" Table, 3-Axis, Sharpe Heidenhain HD100 CNC Control with Remote Pendant, sn:0062052, mfg.2006

**CHARMILLES** Hole Popper EDM Hole Drill with 12" x 24" Work Area, Controls with Heidenhain 3-Axis Programmable Digital Readout, sn:D0071850, mfg.8/2000

### HORIZONTAL & VERTICAL BANDSAWS

**ACRA HL-250** Fully Automatic Horizontal Bandsaw with 9" x 10-5/8" Rectangular Capacity & 10" Round Capacity, Bundling, Chip Conveyor, sn:5833

**GRIZZLY G0513X2** 26" Vertical Bandsaw, sn:15080125, mfg.8/2015

**WILTON** Vertical Bandsaw

Other Assorted Saws

### HONES

(2) **SUNNEN MBB-1660** Automatic Hones, sn:4Y1-95377 • sn:1U1-93988

**EXTRUDE HONE** Profile 200 Abrasive Flow Honing Machine, sn:F00-1163

Large Assortment of Hone Tooling, Stones, Mandrels & **SUNNEN** Tool Cabinet



2006

SHARP 403 RAM TYPE EDM



2000

CHARMILLES HOLE POPPER EDM MACHINE



ACRA HL-250 FULLY AUTOMATIC HORIZONTAL BANDSAW



2  
AVAIL.

(2) SUNNEN MBB-1660 AUTOMATIC HONES



EXTRUDE HONE PROFILE 200 ABRASIVE FLOW HONING MACHINE





**ROYAL MASTER CG12X3  
PRECISION CENTERLESS  
GRINDER**



**HARIG SUPER 618 HAND FEED  
SURFACE GRINDER**

## **GRINDERS, LAPPING & VIBRATORY FINISHERS**

**ROYAL MASTER CG12X3** Precision Centerless Grinder with Variable Feeds & Speeds, Auto Feed & Auto Eject, In Like New Condition, sn:2031

**HARIG Super 618** Hand Feed Surface Grinder with Variable Power Electro-Magnetic Chuck, Work Light & Controls, sn:1606-18

**LAPMASTER #12** Bench Top Lapping Machine with (3) Keepers, Slurry, sn:18236

(4) Bowl Type Vibratory Finishing Mills, **MR. DEBURR**, All Late Mfg.

Other Assorted Double End Grinders, Buffers Disc Sanders, Tool & Cutter Sharpeners, Etc.

(2) **CENTRAL PNEUMATIC** Abrasive Blast Cabinets, Late Mfg.

## **LASER ENGRAVER, SILK SCREEN, THERMO-FORM**

**TURNKEY LASER SYSTEMS** 80 Watt Programmable Laser Cutter / Engraver, Model TLK-1290-80 with 34" x 45" Work Area, Cabinet Top, Computer & Software, Freon Chiller, Air Compressor, mfg.2012

Complete Silk Screen Department, Machinery & Equipment, 990 Series CC Print, Box Printer, Part Printers & Engravers, Etc...

**BELOVAC BV C** Plastic Thermoformer with 20" x 40" Work Area



**(2) CENTRAL PNEUMATIC ABRASIVE  
BLAST CABINETS**



**TURNKEY LASER SYSTEMS 80 WATT  
PROGRAMMABLE LASER CUTTER / ENGRAVER**

## **Q.C. & INSPECTION DEPARTMENT**

**BROWN & SHARPE** Gage 2000 Coordinate Measuring Machine with PLC Control & Printer, Probe, sn:0604-1697, mfg.2004

**STARRETT** 400 Series Optical Comparator with Quadra-Chek 200 Controls, sn:5461L

Numerous **BROWN & SHARPE**, **MITUTOYO**, **STARRETT**, Digital Height Gages, Micrometers, Calipers, 1-2-3 Blocks, Pin & Gauge Block Sets, Thread Gages, Gauge Stands, **STARRETT** Bench Top Hardness Tester, **MITUTOYO** Granite Plate & Surface Indicator, **FEDERAL** Pneumatic Gages, Stainless Steel 23 Drawer Portable Inspection Storage Cabinet, Other Inspection & Cabinetry

## **Ovens, POWDER PAINT & PARTS WASH**

**PARAGON** PMT21 Heat Treat Furnace with 12" x 20" x 20" Inside Dimensions, PLC Digital Controls, Temperature Range to 2350° Maximum, sn:424427

(3) **CHICAGO** Bench Top Powder Paint Curing Ovens with Digital Controls, 480° F Range

24" x 36" x 36" Powder Paint Booth with Filtration

**CMA** Dish Machines 16" x 19" x 19" Stainless Steel Basket Parts Washer, Double Cabinet Doors, Rinse Sink & Energy Saver Controls, sn:205855



**BROWN & SHARPE GAGE 2000 COORDINATE  
MEASURING MACHINE & STARRETT 400 SERIES  
OPTICAL COMPARATOR**



**PARAGON PMT21 HEAT TREAT  
FURNACE**



**(3) CHICAGO BENCH TOP POWDER  
PAINT CURING OVENS**

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2014



CHICAGO PNEUMATIC ROTARY SCREW AIR COMPRESSORS



ATLAS COPCO 10 HP ROTARY SCREW AIR COMPRESSOR



SNORKEL PROTABLE ELECTRIC SCISSOR MANLIFT & ALLIS-CHALMERS 3600LB PROPANE FORKLIFT



NORTH STAR PRESSURE WASHER



SUZUKI VINSON 4X4 500 CC 4-WHEELER



METAL PRO HYDRAULIC IRONWORKER



CENTRAL MACHINERY WHEEL KIT



**Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**

## MISCELLANEOUS MACHINES

Metal Tap Disintegrators • Solvent Parts Wash Cabinet • Assorted Drill Presses, Grinders • Bench Top & Model Type Lathe • **MORGAN G-100T** 100 Ton Heated Platen Press with 8" x 8" Platen, Controls & Excellent Condition, sn:7738 • Huge Assortment of Miscellaneous Machinery too much to list!!

## SHEET METAL MACHINERY DEPARTMENT

**JET JWB-25P** 24" Wide Dry Type Belt Sander, Variable Speed & Thickness, sn:7114185

**METAL PRO MP4500FS** Hydraulic Ironworker with Brake Attachment

Assorted Sheet Metal Including 52" Stomp Shear, Notcher, 48" Sheet Metal Roll, Finger Brake

## FORKLIFT & MATERIAL HANDLING

**ALLIS-CHALMERS** 3600lb Capacity Propane Forklift with Indoor / Outdoor Tires, 3-Stage Mast, 42" Forks, 192" Height, sn:ABJ125396

**SNORKEL S1930** Portable Electric Scissor Manlift with 24" x 70" Deck, 500lb Capacity, Lifts to 19' Height, Rechargeable, sn:258902206

Portable Heated Pressure Washers, Pallet Jacks, Adjustable Gantry with Hoist, Engine Hoist, Etc..

Assortment of Steel Stock, Stainless Steel, Aluminum, Etc...

**SUZUKI** Vinson 4 x 4 500 CC 4-Wheeler with Carry Rack, Head Lights & Transport Trailer, Snowblade

**TROY BUILT** 24" Storm 210 Gas Snowblower

## AIR COMPRESSORS

Numerous **CHICAGO** Pneumatic 5, 10 & 15 HP Rotary Screw Air Compressors QRS5, QRS 10, QRS15, All New Approximately 2014 with Holding Tanks

**ATLAS COPCO GX7 FF** 10HP Rotary Screw Air Compressor with Holding Tank

Other Compressors





## MISCELLANEOUS

Huge Assortment of Precision Shop Support Tooling, Collets, Vises, Drills, Endmills, Carbide, Boring Bars, Perishable Tooling, #40 Taper & CNC Support Tooling, Drill Index & Storage Cabinets, Shelves, Butcher Block Cabinets, Tool & Supply Cabinets, **VIDMARS**, Fans, 5 C Spinners, Grinding Machine Support, Complete & All Late Model Tooling & Machine Shop





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(2) DOOSAN LYNX 220 LSYC CNC TURNING CENTERS

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***YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.***

Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

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All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable

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Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

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If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED FOR ALL NON-ONSITE BIDDING.***

## DIRECTIONS FROM BOISE AIRPORT

Exit Airport to I-84 W Ramp to Nampa / Caldwell.  
Take exit 36 for N Franklin Blvd. Use the left 2 lanes to turn left onto N Franklin Blvd. Turn left onto E Plaza Loop. Turn right to stay on E Plaza Loop. Plant will be on the left. Follow auction signs.

## REAL ESTATE AVAILABLE FOR SALE

For More Information Call  
**Anita Address**  
**(208) 466-4988**

## UPCOMING AUCTIONS

**TUESDAY, APRIL 2ND - Nesco Corp.**  
**AMADA & Fabricating Equipment**  
Online  
Cookeville, TN

**WEDNESDAY, APRIL 3RD - Major**  
**Aerospace Mfg.**  
**CNC & Fabricating Machinery**  
Online

# PUBLIC AUCTION

PLANT CLOSED

## VANTRON MANUFACTURING

LATE MODEL 3,4,5 AXIS HAAS CNC, DOOSAN &  
EDM MACHINING FACILITY

NAMPA, ID

**TUESDAY, MARCH 26TH @ 9:00 A.M. MDT**