



# AUCTION

## COMPLETE FACILITY CLOSING • EXTREMELY LOW HOURS

High Quality CNC Machine Tools Incl.: 4" Nomura CNC HBM; Doosan Puma 400LMB & Mori Seiki CNC Lathes; (3) Mori Seiki Vert. & Horiz. Machining Centers; High Quality Support Machines & Accessories of All Types, Late Model Forklifts & Much, Much More!

2012



NOMURA  
MDL.  
HBA-110T-R3  
CNC HORIZ.  
BORING MILL

115  
HRS.

2010



MORI SEIKI  
MDL.  
NV-5000-A2/40  
4-AXIS  
VERT.  
MACHINING  
CENTER

2,180  
HRS.



MAZAK 24" X 120" GAP BED ENGINE LATHE



2006

251  
HRS.

At the Premises of  
**ORE CITY MACHINE SHOP, INC.**  
 103 EAST PECAN STREET, ORE CITY, TEXAS 75683

**WEDNESDAY, NOVEMBER 18 • 10:00 A.M.**  
**LIVE ONLINE WEBCAST (NO ONSITE BIDDING)**

**INSPECTION:**  
 Monday & Tuesday,  
 November 16 & 17  
 9:00 A.M. to 4:00 P.M.  
 Wearing Masks  
 & Social Distancing  
 Will Be Required.

DOOSAN PUMA  
MDL. 400LMB  
CNC LATHE

*Read Partial  
Terms and Conditions  
on Page 5 of Brochure*

MARVEL SERIES 8 MARK III  
TILT FRAME VERT. BANDSAW



2014

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WILL APPLY

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2012



**NOMURA MDL. HBA-110T-R3 CNC HORIZ. BORING MILL**

115 HRS.

**MORI SEIKI MDL. NV-5000-2B/40 4-AXIS VERT. MACHINING CENTER**

2010



2,180 HRS.

## SEE THESE MACHINES UNDER POWER DURING INSPECTION

### CNC HORIZONTAL BORING MILL

**NOMURA MDL. HBA-110T-R3**, new 2012, 115 hrs. total run time, Fanuc Series 31i-B5 CNC control, 55" x 63" rotary tbl., 15,450-lb. tbl. load, 001 deg. tbl. positioning, 78" X-axis tbl. cross travel, 60" Y, 55" Z, 19" W-axis travels, 4.33" dia. boring spindle, CAT-50 spindle taper, spds.: 5-4,000 RPM, 25 HP spindle drive motor, 40-pos. ATC, tbl. guards, S/N 5387.

### BORING MILL ACCESSORIES

(1 PAIR) **NOMURA CAST IRON ANGLE PLATES**, 60" x 24" x 26", T-slotted, 2-piece design; **ROLLER DRAWER TOOL CABINET** w/approx. 30 CAT-50 boring toolholders (most unused).

### CNC HORIZONTAL MACHINING CENTER

**MORI SEIKI MDL. SH-403 4-AXIS**, new 2/2001, 2,033 hrs. total run time, Mori Seiki MSG-501 CNC control, 15.7" pallet size, .001 deg. tbl. indexing, 1,100-lb. load cap., 22" X, 20" Y, 20" Z-axis travels, CAT-40, 12,000 RPM, 30 HP, thru spindle coolant, chip conveyor, Mdl. MHP250-S5 hi-pressure pump, (2) Kurt 4-pos. angle lock tombstones, S/N 1302.

### CNC VERTICAL MACHINING CENTERS

**MORI SEIKI MDL. NV5000-2B/40**, new 10/2010, 2,180 hrs. total run time, Mori Seiki MSX-5111V CNC control, 51.97" x 23.62" tbl., 2,640-lb. load cap., 40.16" X, 20.08" Y, 20.08" Z-axis travels, 5.19" to 25.98" dist. spindle to tbl., CAT-40, 14,000 RPM, 30 HP, 32-pos. ATC, arranged for 4th axis, thru spindle coolant system, chip conveyor, S/N NV501JJ6439 (\*Note to be offered separately: Tsudakoma Mdl. RNA-320R CNC rotary tbl., currently mtd. w/12" dia. 3-jaw chuck and tailstock, S/N 101076).

**MORI SEIKI MDL. NV5000-1A/40**, new 4/2004, 5,220 total run time, Mori Seiki MSX-501 CNC control, 43.31" x 23.62" tbl. size, 2,200-lb. load cap., 31.5" X, 20.08" Y, 20.08" Z-axis travels, 4.91" to 25.98" dist. tbl. to spindle, 14,000 RPM, CAT-40, 30 HP, 30-pos. ATC, arranged for 4th axis, Renishaw infrared probing, chip conveyor, S/N NV501DD1755 (\*Note to be offered separately: Kitagawa Mdl. MR2000RAE04 rotary tbl., currently eqpd. w/8" dia. 3-jaw chuck and tailstock, S/N 030083).

**OKUMA HOWA MILLAC MDL. 511V**, Fanuc 18M CNC control, 20" x 50" tbl., 2,000-lb. load cap., 39.37" X, 20" Y, 20" Z-axis travels, CAT-50, 6,000 RPM, 20 HP, 30-pos. ATC, S/N 5118.

2001



**MORI SEIKI MDL. SH-403 4-AXIS HORIZ. MACHINING CENTER**

2,033 HRS.

2004

5,220 HRS.



**MORI SEIKI MDL. NV-5000-A1B/40 4-AXIS VERT. MACHINING CENTER**

**OKUMA HOWA MILLAC MDL. 511V VERT. MACHINING CENTER**



**TSUDAKOMA CNC ROTARY TABLE**





2006



DOOSAN PUMA MDL. 400LMB CNC LATHE

251  
HRS.



MORI SEIKI MDL. SL-25B-500 CNC LATHE

### CNC LATHES

**DOOSAN PUMA MDL. 400LMB**, new 5/2006, 251 hrs. total run time, Fanuc 21i-TB CNC control, 30.31" swing over bed, 23.22" swing over saddle, 14.96" recommended machining dia., 22" max. machining dia., 80" max. work length, 5.19" spdl. bore dia., 20–2,000 RPM, 30kW spdl. motor, Kitagawa 21" dia. 3-jaw hyd. chuck, tool presetter, 12-pos. turret, chip conveyor, (2) axial milling heads, (1) radial milling head, assorted turret sleeves and blocks, (2) Schunk 3-pt. steadyrests on manual bed mounts, S/N 35LM2282.

**MORI SEIKI MDL. SL-25B-500**, 3604 hrs. total run time, Fanuc MFT6 CNC control, 20.5" swing over bed, 13.8" swing over cross slide, 13.4" max. turning dia., 20.9" max. turning length, 3.1" spindle bore, 35–3,500 RPM, 20 HP, 10-pos. turret, 10" dia. 3-jaw chuck, tool presetter, hyd. tailstock, chip conveyor, S/N 6243.

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9:00 A.M. to 4:00 P.M.

### CNC KNEE TYPE VERTICAL MILLING MACHINES

**(3) MAKINO MDL. KE-55**, Makino Professional EN CNC control, 21.6" X-axis travel, 12.6" Y-axis travel, 13.8" Z-axis travel, CAT-40 taper spdl., spds.: 40–4,000 RPM, 7-1/2 HP motor, 4" to 17.7" spdl. nose to tbl., 2.95"–15.55" spdl. nose to column, 31.5" x 14.8" tbl. working surface, 440-lb. tbl. load cap., S/N KE31198 new 7/2005, S/N KE002 (1994), S/N KE044 (1995).

### ENGINE LATHES

**MONARCH 24" x 132" MDL. 810**, 16" sw. over crossslide, (2) steadyrests, taper attach., 18" dia. 4-jaw chuck, 2-1/4" spdl. hole, spds.: 12–1,500 RPM, hyd. shift headstock, S/N 48361.

**MAZAK 24" x 120" GAP BED**, 3.15" spdl. bore, front 15" dia. 3-jaw chuck, rear 12" dia. 4-jaw chuck, spds.: 12–1,200 RPM, inch/metric thdng., 4-way rapid traverse, taper attach., (2) steadyrests, S/N 40080W.

**MONARCH 18" x 54" MDL. 16CW**, spds.: 17–700 RPM, taper attach., steadyrest, 10" dia. 3-jaw chuck, S/N 27794.

### VERTICAL TURRET MILLING MACHINES

**BRIDGEPORT SERIES II SPECIAL**, 11" x 58" tbl., 6" riser block, 2 HP variable spd. head, spds.: 60–4,200 RPM, long. pwr. feed, chrome ways, S/N 3556S.

**(2) BRIDGEPORT SERIES I**, 9" x 42" tbl., long. pwr. feed, chrome ways, Bridgeport shaping attach., S/N 170770, S/N 169067.

**BRIDGEPORT SERIES I**, 9" x 48" tbl., (2) long. pwr. feeds, Anilam Wizard 450 D.R.O., S/N 251084.

### TAP DISINTEGRATOR

**ELECTRO ARC MDL. 2SVQT**, new 2013, 15 KVA, 440 v., Mdl. Q disintegrator head, auto. feed, assorted mandrels, portable base, S/N 15007.



BRIDGEPORT SERIES II SPECIAL  
VERT. TURRET MILLING MACHINE

2  
AVAILABLE



SCHUNK 3-PT.  
HYDRAULIC STEADYREST  
FOR DOOSAN PUMA 400

2005



MAKINO KE-55 CNC KNEE TYPE  
VERT. MILLING MACHINE

3  
AVAILABLE



MONARCH 24" X 132" ENGINE LATHE



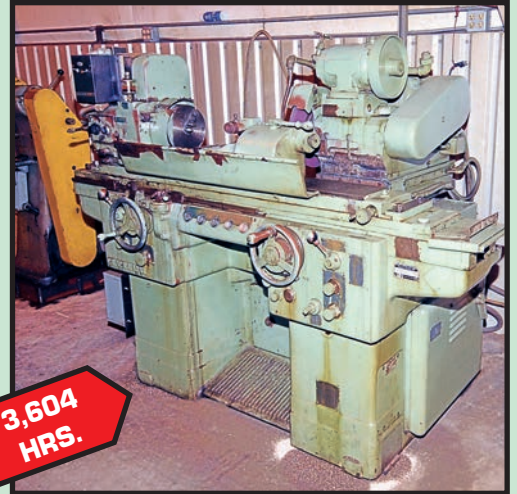
2014



**MARVEL SERIES 8 MARK III TILT FRAME VERT. BANDSAW**



**MARVEL SERIES 8 MARK II TILT FRAME VERT. BANDSAW**



3,604 HRS.

**CINCINNATI UNIVERSAL CYLINDRICAL GRINDER**

### TILT FRAME VERTICAL BANDSAWS

**MARVEL SERIES 8 MARK III**, new 2014, 18" x 22" cutting cap., ±60 deg. tilt, 1-1/4" blade, 50-450 SFPM, 5 HP, infeed conveyor, vises, S/N 841095.

**MARVEL SERIES 8 MARK II**, S/N 829688.

**MARVEL SERIES 8 MARK I**, S/N 820075 (out of service).

### HYDRAULIC OPEN SIDE PLANER

**ROCKFORD**, 42" x 32" tbl., approx. 48" tbl. stroke, approx. 36" ht. over tbl., sgl. ram head and side head, pendant control, S/N 680G63.

### CYLINDRICAL GRINDERS

**CINCINNATI 10 X 24 MDL. 10X24U UNIVERSAL**, variable spd. swivel workhead, internal grinding attach., 2-pt. steadyrests, spare internal grinding spd., S/N 4U2B5B-68.

**LANDIS 16" X 60" PLAIN**, 36" x 4" wheel size.

### HYDRAULIC SURFACE GRINDER

**THOMPSON 10" X 48" MDL. 3B**, incremental downfeed, 10" x 36" electromagnetic chuck and control, S/N 565713.

### SHOP SUPPORT MACHINERY

**MILWAUKEE MDL. 2HL PLAIN HORIZONTAL MILLING MACHINE**, 9" x 46" tbl., overarm suppt.

**SUNNEN MDL. MBB1600 HORIZONTAL HONE**, oil system, assorted mandrels, S/N 44044.

**OLIVER MDL. 300 DRILL GRINDER**, w/accessories.

**CHEVALIER ENDMILL SHARPENER**, air bearing grinding fixture, 1/16"-1-1/2" cap., S/N 15832002.

**STEPTOE 16" PLAIN MECHANICAL SHAPER**.

**DOALL 16" MDL. ML VERTICAL BANDSAW**, blade welder and grinder, S/N 5115876.

**OILGEAR 90 T. CAP. HYDRAULIC PRESS**, hand lever control.

**DAVIS MDL. 15 AUTOMATIC KEYSEATER**, rear suppt., S/N 15-406.

**TRINCO MDL. 36/BP GLOVE STYLE BLAST CABINET**, recirculating abrasive system, foot pedal control, S/N 7246-13.

**INGERSOLL RAND AIR COMPRESSOR**, 15 HP motor, 80 gal. horiz. tank, tank mtd.



**MAZAK 24" X 120" GAP BED ENGINE LATHE**

**WEDNESDAY, NOVEMBER 18 • 10:00 A.M.  
LIVE ONLINE WEBCAST (NO ONSITE BIDDING)**

2013



**ELECTRO ARC TAP DISINTEGRATOR**



**ROCKFORD HYDRAULIC PLANER**



**SUNNEN HONING MACHINE**



**THOMPSON HYDRAULIC SURFACE GRINDER**





FOSDICK SENSITIVE  
RADIAL ARM DRILL



2-PIECE ANGLE PLATES



BURR-OFF  
VIBRATORY FINISHER



ASSORTED RAW MATERIALS

### RADIAL ARM DRILL

FOSDICK SENSITIVE, 24" x 36" tbl. w/geared tilt and pwr. elevation, spds.: 30-1,200 RPM, tapping cycle, S/N 18769.

### MISCELLANEOUS SHOP ACCESSORIES

ROLLER DRAWER TOOL CABINET w/CAT-50 taper toolholders, large qty. of spring collets; ALORIS H.D. QUICK CHANGE TOOLPOST w/multiple holders; JACOBS DRILL CHUCKS; LIVE CENTERS; H.D. BORING BARS; MORSE TAPE ADAPTER SLEEVES; CHUCK JAWS; 3-JAW AND 4-JAW CHUCKS; WRENCHES; HAMMERS; INDEXABLE CARBIDE TURNING TOOLS AND BORING BARS; SLOTTED ANGLE PLATES; SEVERAL KURT 6" AND 8" H.D. MILLING VISES; (5) KURT II 6" MILLING VISES; CLAMPING KITS; 2-3-4 BLOCKS; INDEXABLE DRILL INDEXERS w/sorted jobber length drills; TAPER SHANK DRILLS; SILVER AND DEMING DRILLS; BLADE REAMERS; ENDMILLS; CINCINNATI H.D. DIVIDING HEAD; ADJUSTABLE ALL ANGLE VISE; TILTING TBL.; HIGH QUALITY SHELVING; 2-DOOR STORAGE CABINETS; (2) VERTEX DOUBLE ANGLE MILLING VISES; CAST IRON ANGLE PLATES, 12" x 12" x 12", smooth finish; BANDING CART w/tools and material.

### MISCELLANEOUS MACHINES

GRIZZLY MDL. G1276 COMBINATION BELT SANDER/GRINDER, 12" disc/6" belt, tilting tbls.; LINCOLN MDL. AC225 WELDER, sgl. phase, 230 v., 60-cycle, 225-amp output, portable frame and welding leads; BURR-OFF RECTANGULAR VIBRATORY TUMBLER, approx. 3 cu. ft., noise control cabinet and side dump; GREENERD MDL. 5S RATCHET STYLE ARBOR PRESS w/hand wheel and dbl. ratchet; DELTA TOOLMAKER GRINDER w/cast iron legs; STANDARD ELECTRICAL TOOL PEDESTAL GRINDER, 1 HP motor, on cast iron base; MILLER DIALARC HF TIG WELDER, 300 amps, foot pedal, chiller, TIG torch, S/N JA396276.

### RAW MATERIAL

COLD ROLLED AND HOT ROLLED BAR; ROUND BAR; FLATS; RECTANGULARS; 41301018 STAINLESS STEEL; POLISH AND GROUND STOCK; BRASS AND BRONZE BEARING MATERIAL.

### FORKLIFTS

(2) YALE 7,000-LB. BASE CAP. MDL. GLC070, new 2013, LPG, 105" 3-stage mast, 225" max. lift ht., cushion tires, 48" forks, S/N A910V23368L, S/N A910V23372L.

TOYOTA 2,500-LB. CAP. MDL. 8FGU15, new 2014, LPG pwr., 2,500-lb. cap. @ 24" L.C., 189" max. lift, side shift, large dia. cushion tires, 63.2 H.O.M., S/N 60343.



1 OF 2) YAL E 7,000-LB. BASE CAP.  
MDL. GLC070



ASSORTED MILLING VISES



TOYOTA 2,500-LB. CAP., LPG FORKLIFT

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# PLANT & MACHINERY INC.

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DATED MATERIAL - PLEASE DELIVER

**WEDNESDAY, NOVEMBER 18 • 10:00 A.M.  
LIVE ONLINE WEBCAST (NO ONSITE BIDDING)**

**PUBLIC AUCTION**



Presorted  
First Class Mail  
U.S. Postage  
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Permit No. 17

**ATTENTION: PLANT MANAGER  
OR EQUIPMENT BUYER**

## COMPLETE FACILITY CLOSING EXTREMELY LOW HOURS

High Quality CNC Machine Tools Incl.:

4" Nomura CNC HBM; Doosan Puma 400LMB  
& Mori Seiki CNC Lathes; (3) Mori Seiki Vert.  
& Horiz. Machining Centers; High Quality  
Support Machines & Accessories of All Types,  
Late Model Forklifts & Much, Much More!



**SEE THESE MACHINES UNDER POWER DURING INSPECTION**



**2004**

**5,220  
HRS.**

MORI SEIKI  
MDL. SH-403  
4-AXIS HORIZ.  
MACHINING  
CENTER



**2001**

**2,033  
HRS.**

MORI SEIKI  
MDL. NV-5000-A1B/40  
4-AXIS VERT.  
MACHINING CENTER

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### REGISTRATION

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