

GLOBAL WEBCAST AUCTION

COMPLETE LARGE CAPACITY CNC MACHINING FACILITY

Online Only Webcast | No On-Site Bidding

PRE-AUCTION OFFERS INVITED ON MAJOR ASSETS!



THURSDAY, FEBRUARY 10TH @ 10:00AM CT

PREVIEW & INSPECTION: Wednesday, February 9th, 9am to 4pm or Earlier by Appointment

PREVIEW LOCATION: 404 South 116th Street, Milwaukee, WI 53214



2014 FIVES GIDDINGS & LEWIS MC 1600 6.1" CNC Horizontal Boring Mill



2006 GIDDINGS & LEWIS MC 1250 6.1" CNC Horizontal Boring Mill



2013 HONOR SEIKI VL-125C CNC Vertical Turret Lathe



2011 LEITZ PMM-G 40.30.25 Gantry-Style CMM

There is an Opportunity to Purchase the Real Estate Complete with Equipment.
If interested, please reach out to Nyk Westbrook at 818.738.0800 or email NWestbrook@maynards.com

SALE CONDUCTED BY



AUCTIONS | LIQUIDATIONS | APPRAISALS

17177 N. Laurel Park Drive
Suite 236
Livonia, MI 48152

IN CONJUNCTION WITH



Place your bid now!
REGISTER AT
BidSpotter

HORIZONTAL BORING MILLS

- **2014 Fives Giddings & Lewis MC 1600 6.1" CNC Horizontal Boring Mill**, Fanuc Series 31i-Mdl. B Control, X=141.73", Y=102.36", Z=49.21", W=78.74", 3500 Max RPM, Thru-Spindle Coolant, 120 ATC, Two-Pallet Shuttle System, (1) Table: 63" x 63", (1) Table: 63" x 78.74", Renishaw RMP60 Probe
- **2006 Giddings & Lewis MC 1250 6.1" CNC Horizontal Boring Mill**, Fanuc Series 31i Control, X=98.45", Y=122.04", Z=49.21", W=78.74", 3500 Max RPM, Thru-Spindle Coolant, 120 ATC, (2) Pallets, Two-Pallet Shuttle System, Table Size: 49.21" x 70.86", Renishaw RMP60 Probe
- **Mitsubishi M-HT11/1416 4.3" CNC Horizontal Boring Mill**, Meldas 520AM Control, X=118.11", Y=78.74", Z=51.18", W=19.68", 2500 Max RPM, Thru-Spindle Coolant, 80 ATC, Two-Pallet, Each Table: 55.11" x 55.11", Renishaw Probe
- **Mitsubishi MAF-S150A 5.9" CNC Horizontal Boring Mill**, Fanuc Series 15-MA Control, X=236.22", Y=78.74", Z=25.59", W=51.49", 2000 Max RPM, 80 ATC, Two-Pallet, Table Size: 59.05" x 98.42", Renishaw Probe
- **Kearney & Trecker Milwaukee-Matic Orion 2300 CNC Horizontal Boring Mill**, Kearney & Trecker Modular D Control, X=94.48", Y=59.05", Z=35.43", 5000 Max RPM, Thru-Spindle Coolant, 110 ATC, Two-Pallet, Table Size: 49.21" x 49.21"

2014



FIVES GIDDINGS & LEWIS MC 1600 6.1" CNC Horizontal Boring Mill

2006



GIDDINGS & LEWIS MC 1250 6.1" CNC Horizontal Boring Mill

VERTICAL TURRET LATHES

- **2013 Honor Seiki VL-125C CNC Vertical Turret Lathe**, Fanuc Series Oi-TD Control, 63" Max Swing Diameter, 63" Max Turning Diameter, 47.24" Max Turning Height, Table Diameter: 49.21", Table Speed: 3-300 RPM, 12-Position Turret, Hennig Chip Conveyor
- **2008 CNC-Takang VL-125C CNC Vertical Turret Lathe**, Fanuc Series Oi-TC Control, Table Diameter: 49.21", Table Speed: 3-300 RPM, 12-Position Turret, Chip Conveyor
- **New Century VTC-56 CNC Vertical Turret Lathe**, GE Fanuc Series 18i-T Control, 78.74" Max Turning Diameter, 63" Max Turning Height, Table Diameter: 56", Table Speed: 1-450 RPM, 12-Position Turret, Chip Conveyor
- **YouJi YV-800A CNC Vertical Turret Lathe**, Fanuc Series O-T Control, 48" Max Swing Diameter, 33.5" Max Turning Height, Table Diameter: 40", Table Speed: 10-800 RPM, 6-Position Turret
- **YouJi YV-800A CNC Vertical Turret Lathe**, Fanuc Series O-T Control, 48" Max Swing Diameter, 33.5" Max Turning Height, Table Diameter: 24", Table Speed: 10-800 RPM, 6-Position Turret
- **Olympia CNC Vertical Turret Lathe**, (Not in Service), GE Fanuc Series 18i Control, Table Diameter: 40", Table Speed: 1-450 RPM, 10-Position Turret

2013



HONOR SEIKI VL-125C CNC Vertical Turret Lathe

2008



CNC-TAKANG VL-125C CNC Vertical Turret Lathe

56"



NEW CENTURY CNC Vertical Turret Lathe



YOUJI YV-800A CNC Vertical Turret Lathe

2 Available

HORIZONTAL LATHES

- (2) 2003-2004 Daewoo Puma 400B 2-Axis CNC Turning Centers, Fanuc Series 18i-TB Control, 21.7" Max Turning Diameter, 41.34" Max Turning Length, 5.2" Thru-Spindle Hole Diameter, 2000 Max RPM, 10-Position Turret, Tailstock, Chip Conveyor
- (2) Mori Seiki F-L2 2-Axis CNC Turning Centers, MSC-521 Control, 14.96" Max Turning Diameter, 24.61" Max Turning Length, 3.1" Thru-Spindle Hole Diameter, 3500 Max RPM, Samchully HS-12 Chuck, 10-Position Turret, Tailstock, Chip Conveyor
- Meuser Gap Bed Engine Lathe, Tool Holder, Tailstock



DAEWOO Puma 400B 2-Axis CNC Turning Center



MORI SEIKI F-L2 2-Axis CNC Turning Center

HORIZONTAL MACHINING CENTERS

- 2000 Daewoo DMH-500 CNC Horizontal Machining Center, Fanuc Series 16-M Control, X=31.5", Y=25.59", Z=25.59", 6000 Max RPM, Thru-Spindle Coolant, 60 ATC, Two-Pallet, Table Size: 19.68" x 19.68"
- Mazak Mazatech FH-680 CNC Horizontal Machining Center, (Not in Service), Mazatrol M Plus Control, X=41.33", Y=31.5", Z=32.48", 6000 Max RPM, Thru-Spindle Coolant, 110 ATC, Two-Pallet, Table Size: 24.8" x 24.8", Renishaw MP3 Probe
- Mazak Mazatech H-800 CNC Horizontal Machining Center, Mazatrol M-32 Control, X=49.21", Y=39.37", Z=33.46", 4500 Max RPM, Thru-Spindle Coolant, 80 ATC, Two-Pallet, Table Size: 31.5" x 31.5", Renishaw Probe



DAEWOO DMH-500 CNC Horizontal Machining Center



MAZAK Mazatech FH-680 CNC Horizontal Machining Center

VERTICAL MACHINING CENTERS

- Mitsubishi M-V700 CNC Vertical Machining Center, Mitsubishi Control, X=65", Y=27.6", Z=22.2", 4000 Max RPM, 40 ATC, Turbo Chip Conveyor
- Fadal VMC4020A CNC Vertical Machining Center

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CMM's

- 2011 Leitz PMM-G 40.30.25 Gantry-Style CMM, X=157.48", Y=118.11", Z=98.42"
- 2011 Sheffield Endeavor 9.9.7 CMM, X=35.4", Y=35.4", Z=27.6", Renishaw PH10MQ Probe Head
- 2000 Brown & Sharpe Xcel 153010 CMM, X=59.1", Y=118.1", Z=39.4", Renishaw PH10MQ Probe Head, Updated Software



B&S Xcel 153010 CMM

INSPECTION

- Baty RH400 Optical Comparator, Baty Digital Readout
- Mitutoyo Bench Center
- (2) Hardness Testers & Granite Surface Plates
- Huge Quantity of OD & ID Micrometers, Calipers, Height Gages, Dial Bore Gages, Thread Gages, Chamfer Gage, Spacers & Gage Blocks

FORKLIFTS / SCISSOR LIFT

- Hyster 11,750 Lb. Cap. Propane Forklift, Mdl. S120XMS, 3-Stage Mast, Side Shift
- Hyster 6,000 Lb. Cap. Propane Forklift, Mdl. S80XLBCS, 3-Stage Mast
- CAT 5,000 Lb. Cap. Propane Forklift, Mdl. GC25K, 3-Stage Mast, Side Shift
- CAT 4,350 Lb. Cap. Propane Forklift, Mdl. GC25, 3-Stage Mast, Side Shift
- SkyJack SJII 3220 Scissor Lift

SUPPORT EQUIPMENT

- Huge Quantity of Heavy-Duty Cabinets
- Huge Quantity of Tooling, Including: Turning/Boring Bars, Boring Heads, Threading/Grooving Tools, Gun Drills, Carbide Drills, HSS Drills, Shank Drills, Carbide Reamers, Tap & Die Handles, Tap Holders & Collets
- Huge Quantity of Tool Holders
- Parlec Parsetter TMM Series 2500 CNC Tool Presetter
- Haimer Power Clamp Special Edition Shrink Fit Machine
- Rotary Tables, Angle Plates, Tombstones and Vices
- 10-Ton Metro Gantry Crane (18' x 24'), w/Spacemaster XS Hoist
- (16) Wall-Mounted Jib Cranes, ¼-Ton to 1-Ton
- (3) Jib Cranes, ¼-Ton to 2-Ton
- Quincy 100 HP Air Compressor, Mdl. QSI-500
- Sullair 75 HP Air Compressor, Mdl. 16-75L
- Sullair 20 HP Air Compressor, Mdl. ES-8
- Grob 24" Vertical Band Saw, Mdl. 4V-24 • Tree 2UVR Vertical Mill • Hannifin Press • Cincinnati Tool & Cutter Grinder • Cincinnati Horizontal Mill • Norton Cut-Off Saw • Pedestal Grinders • Superior Hone • Electro Arc Metal Disintegrator, Mdl. 2DVOT • Miller Welders • C-Clamps • Power Hand Tools • Torque Wrenches • Pallet Racking



LEITZ PMM-G 40.30.25 Gantry-Style CMM



SHEFFIELD Endeavor 9.9.7 CMM



HYSTER 11,750 Lb. Cap. Propane Forklift



10-Ton METROCRANE Overhead Crane



PARLEC Parsetter TMM Series 2500



HAIMER Power Clamp Shrink Fit Machine



Overview of Cabinets/Tooling