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 Permit No. 298



PRECISION CNC MACHINING FACILITY LARGE CAPACITY TURNING AND MILLING

AUCTION LOCATION:

1250 E. GREG ST. UNIT 1
 SPARKS, NV.

AUCTION DATE:

WEDNESDAY MAY 6, 2015

STARTING @ 10:30 A.M.

INSPECTION: Morning of Sale(from 8-10:30)

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 14% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO NEVADA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



PRECISION CNC MACHINING FACILITY



1996
 1996 Haas VF-4 4-Axis CNC Vertical Machining Center s/n 8017 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Thru Spindle Coolant, 15Hp High Torque Motor, Rigid Tapping, Programmable Coolant Nozzle, Floppy Disc, 18" x 52" Table, Coolant



MUST SEE
 1997 Doosan Dooturn-4 CNC Turning Center s/n LND0092 w/ Fanuc Series 0-T Controls, 12-Station Turret, Hydraulic Tailstock, 15" 3-Jaw Power Chuck, 2-J Power Chuck, Chip Conveyor, Coolant



Zhen Jiang mdl. CZ6280 32" x 156" Geared Head Gap Bed Lathe s/n 96104 w/ 16-900 RPM, 1000mm Swing Over Gap, 4000mm Between Centers, Inch/mm Threading, Tailstock, 10" 4-Jaw Tailstock Chuck, Steady and Follow Rests, KDK Tool Post, 31 1/2" 4-Jaw and 20" 4-Jaw Chucks, 31 1/2" Faceplate

PUBLIC AUCTION



www.aagauction.com

PUBLIC AUCTION



**1/2 Ton Cap Wall Mounted
Jib w/ Electric Hoist**



**1/2 Ton Wall Mounted
Jib w/ Coffing Electric
Hoist**



"CNC Milling Department"



**Davis No.5 Mechanical
Broaching Machine**



**Wells mdl. 1270 12"
Horizontal Band Saw
s/n 1775 w/ Manual
Clamping, Coolant,
Conveyor**



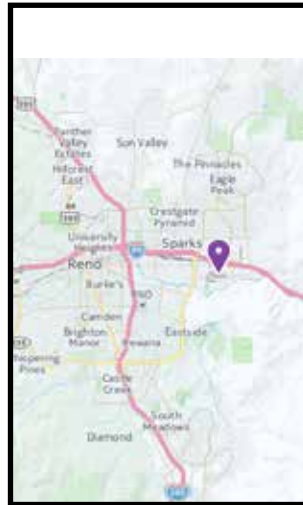
**Acco Press 70-Ton
Sliding Ram
Hydraulic
H-Frame Press**



**Jones & Lamson 20"
Optical Comparator
s/n C-509009 w/ J &
L Decimetric II DRO**



"Welding Department"



**Directions : From Reno Airport,
take I-580 / 395 north to I-80
East. Exit on S. Rock Blvd and
turn right. Turn left onto E.
Greg St. Look for "Auction
Today" signs.**

**1250 E. GREG ST. UNIT 1
SPARKS, NV.**

Tooling :

Haas 4th Axis 8" Rotary Table.
(25) CAT-50 Taper Tooling.
(20) CAT-40 Taper Tooling.
(40) NTMB-40 Taper Tooling.
8" Angle-Lock Vise.
(2) Kurt-II 6" Angle-Lock Vises.
Dumore Tool Post Grinder.
Suburban 6" x 12" Compound Magnetic Sine Chuck.
Criterion Boring Heads.
Bridgeport Quillmaster Milling Head.

Mill Centers.

2-4-6, 1-2-3 Blocks, V-Blocks, Angle Plates and Parallels.
9-Drawer Tooling Cabinet.
Insert Drills, Mills, Turning and Boring Tooling w/ Carbide Inserts.
Huot Endmill, Tap and Drill Cabinets.
Taper Shank Drills and Reamers, Endmills, Drills, Taps, Reamers and Perishable Tooling.
Hardware Cabinets w/ Hardware, Electrical and Repair

Inspection :

Jones & Lamson 20" Optical Comparator s/n C-509009 w/ J & L Decimetric II DRO.
Mitutoyo 20"-24", 16"-20", 12"-16" OD Mics.
Starrett 9"-12" OD Mic.
Phase-II 11"-12", 10"-11", 9"-10", 8"-9", 7"-8" 6"-7" OD Mics.
Mitutoyo 8"-9", 7"-8" OD Mics.
NSK 0-6" OD Mic Sets.
Sunnen CF-1126 Bore Gage Setting Fixture.
Sunnen Dial Bore Gages.
Import 60" Vernier Caliper.
Mitutoyo 40" Digital Caliper.
Kanon 40", 24", 12" Vernier Calipers.
Mitutoyo 18" Vernier Caliper.
Starrett 40" ID Mics.
Pin Gages .011"-1.000".
Thread Ring and Plug Gages.
24" x 36" x 4 1/4" Granite Surface Plate w/ Stand.

Material Handling :

Clark mdl. EC70SSC 6000 Lb Cap Electric Forklift s/n EC60SG-80-2004 w/ 2-Stage Mast, 180" Lift Height, Charger.
Forklift Safety Cage.
1976 Chevrolet Scotsdale-20 4X4 Stake Bed Truck VIN# CKL246F491540.
Crane-Veyor 1/2 Ton Cap. 6-Post Free Standing Gantry Crane w/ Electric Hoist, Approx 23' x 42' @ Posts.
Gorbel 1/2 Ton Wall Mounted Jib w/ CM Electric Hoist.
1-Ton Cap Wall-Mounted Jib w/ Acco 1/2 Ton Electric Hoist.
1/2 Ton Wall Mounted Jib w/ Coffing Electric Hoist.
1/2 Ton Cap Wall Mounted Jib w/ Electric Hoist.
Spanco 1/4 Ton Cap Floor Mounted Jib w/ Electric Hoist.
Spanco 1/4 Ton Cap Floor Mounted Jib (NO HOIST).
Misc Raw Materials Including Aluminum, Stainless and Cold Rolled Bar Stock.
Material Racks.
Flammables Storage Cabinet.
Portable Swamp Coolers.



**Hardinge mdl. HC Hand Chucker
s/n HC-6832-T w/ 125-3000 RPM,
8-Station Turret, Power Feeds, 5C Collet
Closer, Cut-Off Attachment and Tooling**

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Mori Seiki MV-JUNIOR CNC Vertical Machining Center s/n 3273 w/ Yasnac Controls, 20-Station ATC, CAT-40 Taper Spindle, 17 3/4" x 35 1/2" Table, Coolant



Mori Seiki MV-50W CNC Vertical Machining Centers 3 w/ Fanuc System 6-M Controls, 32-Station ATC, CAT-50 Taper Spindle, 31" x 62" Table, Coolant

CNC Mills :

1996 Haas VF-4 4-Axis CNC Vertical Machining Center s/n 8017 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 7500 RPM, Thru Spindle Coolant, 15Hp High Torque Motor, Rigid Tapping, Programmable Coolant Nozzle, Floppy Disc, 18" x 52" Table, Coolant.

Mori Seiki MV-50W CNC Vertical Machining Centers/n 3 w/ Fanuc System 6-M Controls, 32-Station ATC, CAT-50 Taper Spindle, 31" x 62" Table, Coolant.

Mori Seiki MV-JUNIOR CNC Vertical Machining Center s/n 3273 w/ Yasnac Controls, 20-Station ATC, CAT-40 Taper Spindle, 17 3/4" x 35 1/2" Table, Coolant.

Hitachi Seiki VA-40 CNC Vertical Machining Center s/n NA w/ Fanuc Series 6-M Controls, 25-Station ATC, CAT-40 Taper Spindle, 15 1/2" x 49" Table, Coolant. Webb mdl. 5BVK CNC Vertical Mill s/n 782087 w/ Webbmatic 800 Controls, Fanuc Series 0-M Controls, NTMB-40 Taper Spindle, 75-3800 Dial Change RPM, 13" x 42" Table.

CNC Lathes :

1997 Doosan Dooturn-4 CNC Turning Center s/n LND0092 w/ Fanuc Series 0-T Controls, 12-Station Turret, Hydraulic Tailstock, 15" 3-Jaw Power Chuck, 2-J Power Chuck, Chip Conveyor, Coolant.

Daewoo PUMA 8HC CNC Turning Center s/n 560093 w/ Fanuc Series 0-T Controls, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, S-20 Collet Pad Nose, Chip Conveyor, Coolant.

Star VNC-32 Twin Spindle - Twin Turret Multi-Axis CNC Screw Machine s/n 016102 w/ Fanuc Series 10-T Controls, (2) 6-Station Live Turrets, Live Turret Tooling, Hydraulic Bar Feed, Coolant.

Lathes :

Zhen Jiang mdl. CZ6280 32" x 156" Geared Head Gap Bed Lathe s/n 96104 w/ 16-900 RPM, 1000mm Swing Over Gap, 4000mm Between Centers, Inch/mm Threading, Tailstock, 10" 4-Jaw Tailstock Chuck, Steady and Follow Rests, KDK Tool Post, 31 1/2" 4-Jaw and 20" 4-Jaw Chucks, 31 1/2" Faceplate.

Sharp mdl. 2680 26" x 80" Geared Head Gap Bed Lathe s/n 6712009 w/ 15-1000 RPM, Inch/mm Threading, Taper Attachment, Tailstock, Steady Rest, KDK Tool Post, 18" 4-Jaw and 16" 4-Jaw Chucks.

Hardinge mdl. HC Hand Chucker s/n HC-6832-T w/ 125-3000 RPM, 8-Station Turret, Power Feeds, 5C Collet Closer, Cut-Off Attachment and Tooling.



Star VNC-32 Twin Spindle - Twin Turret Multi-Axis CNC Screw Machine s/n 016102 w/ Fanuc Series 10-T Controls, (2) 6-Station Live Turrets, Live Turret Tooling, Hydraulic Bar Feed, Coolant



Daewoo PUMA 8HC CNC Turning Center s/n 560093 w/ Fanuc Series 0-T Controls, 12-Station Turret, Hydraulic Tailstock, 8" 3-Jaw Power Chuck, S-20 Collet Pad Nose, Chip Conveyor, Coolant



Sharp mdl. 2680 26" x 80" Geared Head Gap Bed Lathe s/n 6712009 w/ 15-1000 RPM, Inch/mm Threading, Taper Attachment, Tailstock, Steady Rest, KDK Tool Post, 18" 4-Jaw and 16" 4-Jaw Chucks



Union BF-80 Horizontal Boring Mill s/n 21031/61 w/ Newall DRO, 2.8-1000 RPM, Power Feeds, 19" Boring Spindle Chuck, 35 3/4" x 44 1/2" Indexing Table @ 1 Deg, Arbor Tailstock, Arbors



Hitachi Seiki VA-40 CNC Vertical Machining Center s/n NA w/ Fancu Series 6-M Controls, 25-Station ATC, CAT-40 Taper Spindle, 15 1/2" x 49" Table, Coolant



MaxMill mdl. YC-2G Mark-II Universal Power Mill s/n 03498 w/ NTMB-40 Vertical and Horizontal Spindles, 75-3600 Vertical RPM, 85-1300 Horizontal RPM, Power Feeds, 11" x 51" Table



Webb mdl. 5BVK CNC Vertical Mill s/n 782087 w/ Webbmatic 800 Controls, Fancu Series 0-M Controls, NTMB-40 Taper Spindle, 75-3800 Dial Change RPM, 13" x 42" Table



Amada HA-400 16" Automatic Hydraulic Horizontal Band Saw s/n 40300059 w/ Amada Controls, Auto Clamping and Feeds, Bundling, Chip Auger, Coolant, Conveyors

Support Machinery :

Amada HA-400 16" Automatic Hydraulic Horizontal Band Saw s/n 40300059 w/ Amada Controls, Auto Clamping and Feeds, Bundling, Chip Auger, Coolant, Conveyors.

Wells mdl. 1270 12" Horizontal Band Saw s/n 1775 w/ Manual Clamping, Coolant, Conveyor.

Davis No.5 Mechanical Broaching Machine.

LeRoi mdl. 25SST 25Hp Rotary Screw Air Compressor w/ 120 Gallon Tank.

Wayne 10Hp Horizontal Air Compressor w/ 120 Gallon Tank.

Acco Press 70-Ton Sliding Ram Hydraulic H-Frame Press.

Custom Hydraulic H-Frame Press w/ Enerpak Electric/Hydraulic Power Unit.

Snow Automatic Tapping Machine.

Rotary Parts Washer w/ 29" Basket.

No.5 Arbor Press w/ Stand.

Universal Dry Blast Cabinet w/ Dust Collector.

Niles 12" Pedestal Grinder.

Utility 12" Pedestal Grinder.

Milwaukee Pedestal Drill Press.

(3)Central Machinery Pedestal Grinders.

Welding :

Esab Heliarc 352 AC/DC Heliarc Welder s/n TA-1624057 w/ Esab WC-8C Coolant Circulator.

Miller CP-200 CP-DC Arc Welding Power Source s/n 72-636973.

Welding Torch Cart w/ Acces.

TeroDyn Metal Sprayer w/ Gages and Acces.

Welding Tables.

Welding Supplies.

Airflow Systems Portable Fume Collector.

MicroAir mdl. MA4100 Portable Fume Collector.

MicroAir Ceiling Mounted Fume Collectors.

Mills :

Union BF-80 Horizontal Boring Mill s/n 21031/61 w/ Newall DRO, 2.8-1000 RPM, Power Feeds, 19"

Boring Spindle Chuck, 35 3/4" x 44 1/2" Indexing Table @ 1 Deg, Arbor Tailstock, Arbors.

MaxMill mdl. YC-2G Mark-II Universal Power Mill s/n 03498 w/ NTMB-40 Vertical and Horizontal

Spindles, 75-3600 Vertical RPM, 85-1300 Horizontal RPM, Power Feeds, 11" x 51" Table.