



## Entire Contents of 30 Year Old Established CNC Machining Operation

OKUMA CNC MACHINES, CITIZEN 32MM SWISS MACHINES, FANUC ROBODRILLS,  
FEELER CNC MACHINES!!!!



2012 Okuma LB-3000 EX-MY



2007 Okuma Captain L370M

### CNC LATHES

**2012 Okuma LB-3000 EX-MY**, SN 165078, 3.1" Bore, 2.75" Bar Capacity, Tool Setter, Collet Chuck, High Pressure Coolant, 12 Station Turret, Y Axis, Live Tooling, Tailstock, Okuma OSP-P200LA Control, Includes Tooling in Picture and 10" 3 Jaw Chuck and Accessories, 2013 Chip Blaster J30 SN- J267 1000 PSI

**2007 Okuma Captain L370M**, Live Tooling, SN 517042, Parts Catcher, OSP-P200L Control, Bar Capacity 2.5", 20" Swing, 8" 3 Jaw Chuck, Tool Presetter, 12 Station Turret with Tooling, 1 Live OD ER-32 Collet Holder in Turret, Tailstock, Chip Conveyor, 2007 Chip Blaster Model D30 SN 9230, High Pressure Coolant, Lemca TAL 65 Auto Bar Loader with Sleeves and Liners, Machine comes with Extra Collet Chuck and Machine Accessories

**1997 Okuma Crown L1060**, Okuma OSP 700L Control, SN-1197, Machine Type 762S-SB, Toolsetter, Collet Chuck, Tailstock, 12 Station Turret, Chip Conveyor, 21" Swing, 2.4" Bore, 4200 RPM Includes 8" Chuck and 10" 3 Jaw Chucks and Accessories

**1999 Okuma Crown L1060**, Okuma OSP-V10L Control, 21" Swing, 2.4" Bore, 4200 RPM, Collet Nose Chuck, Parts Catcher, Tailstock, 12 Station Turret, Machine Type 762S-SB, SN 1583, Includes 8" Chuck and Accessories, Chip Conveyor



2000 Okuma Crown L1060



1999 Okuma Crown L1060



1998 Okuma LB-15i-M



2011 Feeler HV-1000



2013 Feeler HV-800



2015 Feeler HV-1000

**1998 Okuma LB-15i-M**, SN 028181124, Parts Catcher, Tool Setter, Tailstock, 12 Station Turret, Live Tooling, Chip Conveyor, Full C-Axis, Includes Tooling in Turret and 1 Live Holder, OSP 7000L Control, Collet Chuck also Includes 8" Kitagawa 3 Jaw Chuck and Accessories.

### VERTICAL MACHINING CENTERS

**2011 Feeler HV-1000**, Table Size 45" x 20", X Axis 40", Y Axis 20", Z Axis 20", CAT 40, 15000 RPM, 25 HP, TSC, **Tsukakoma 4th Axis Table with Tailstock and Fixture**, Tool Setter, 30 Tool Side Mount Tool Changer, Remote Jog, Chip Conveyor, Fanuc Series 18i-MB Control, High Pressure Coolant System (Cool Jet) SN-52474, Machine SN: HVGX083

**2013 Feeler HV-800** SN: HVG049, Table Size 37" x 20", X- Axis 32", Y-Axis 20", Z-Axis 20", 15000 RPM, **4th Axis Rotary Table with Tailstock and Fixture**, Tool Setter, 30 Tool Side Mount, Chip Conveyor, Fanuc Series Oi-MD Control, Remote Jog Handle, TSC, 2015 Cool Jet High Pressure Coolant System

**2015 Feeler HV-1000**, Table Size 45" x 20", X Axis 40", Y Axis 20", Z Axis 20", CAT 40, 15000 RPM, 25 HP, TSC, **4th Axis Table with Tailstock and Fixture**, Tool Setter, 30 Tool Side Mount Tool Changer, Remote Jog, Chip Conveyor, Fanuc Series 18i-MB Control, High Pressure Coolant System (Cool Jet Machine SN: 53577) Feeler SN: HVGX148



**Inspection/Preview:**  
**Monday, January 27, 2020**  
**8:00AM – 4:00 PM (MST)**  
**Lots Begin Closing:**  
**Tuesday, January 28, 2020**  
**10:00 AM (MST)**



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**(4) Late Model Fanuc Robodrills** 27.5" X, 15.74" Y, 12.9" Z, Tool Setter, **Fanuc 4th Axis Rotary Table with Tailstock and Fixture**, 21 Tool Capacity Tool Changer, Fanuc Series 31i-Model A5 Control, High Speed Machines



**2012 Okuma LB-3000 EX-MY**, SN 165078, 3.1" Bore, 2.75" Bar Capacity, Tool Setter, Collet Chuck, High Pressure Coolant, 12 Station Turret, Y Axis, Live Tooling, Tailstock, Okuma OSP-P200LA Control, Includes Tooling in Picture and 10" 3 Jaw Chuck and Accessories, 2013 Chip Blaster J30 SN- J267 1000 PSI

**Featuring Over 500 Lots!!**  
**A Must See Facility!!**

**Entire Contents of 30 Year Old**  
**Established CNC Machining Operation**

## ONLINE ONLY AUCTION

**Entire Contents of 30 Year Old Established CNC Machining Operation**

FEATURED ITEMS: OKUMA CNC MACHINES, CITIZEN 32MM SWISS MACHINES, FANUC ROBODRILLS, FEELER CNC MACHINES!!!!



**2012 Okuma LB-3000 EX-MY**, SN 165078, 3.1" Bore, 2.75" Bar Capacity, Tool Setter, Collet Chuck, High Pressure Coolant, 12 Station Turret, Y Axis, Live Tooling, Tailstock, Okuma OSP-P200LA Control, Includes Tooling in Picture and 10" 3 Jaw Chuck and Accessories, 2013 Chip Blaster J30 SN- J267 1000 PSI



**2013 Feeler HV-800 SN: HVG049**, Table Size 37" x 20", X- Axis 32", Y-Axis 20", Z-Axis 20", 15000 RPM, **4th Axis Rotary Table with Tailstock and Fixture**, Tool Setter, 30 Tool Side Mount, Chip Conveyor, Fanuc Series Oi-MD Control, Remote Jog Handle, TSC, 2015 Cool Jet High Pressure Coolant System.



**2008 Citizen Cincom C-32 Mark 8**, LNS Chip Conveyor, Cool Blaster Mist Control 850, Cool Blaster High Pressure Coolant Max 2000 PSI, Integrated Citizen CAV32-IS 12" Bar Loader, 8000 RPM Spindle, Spindle Stroke 12.6", Driven Tool RPM 5000, Sub Spindle Speed 7000 RPM, **Tooling in machine included** SN X12243



**2006 Fanuc Robodrill a-T21i-EI**, CNC Drill Tap Center, 24,000 RPM Spindle, 27.5" X, 15.74" Y, 12.9" Z, **Fanuc 4th Axis Rotary Table with Tailstock and Fixture**, 21 Tool Capacity Tool Changer, Coolant, Tool Setter, SN P06XVH989 and P067VH813

**Inspection/Preview: Monday, January 27, 2020 9:00AM – 4:00 PM (MST)**  
**Lots Begin Closing: Tuesday, January 28, 2020 10:00 AM (MST)**  
**Inspection Location: 2575 North Highway 89 Chino Valley, AZ 86323**



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## ONLINE ONLY AUCTION



**KD Capital Auctions, LLC.**  
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# ONLINE ONLY AUCTION

**Auction Inspection Location:** 2575 North Highway 89 Chino Valley, AZ 86323



(2) 2006 Fanuc Robodrill a-T21i-EI



2009 & 2008 Fanuc Robodrill a-T21i-FL

## CNC DRILL TAP CENTERS

(2) 2006 Fanuc Robodrill a-T21i-EI, BT-30, 24,000 RPM Spindle, 27.5" X, 15.74" Y, 12.9" Z, Tool Setter, Fanuc 4th Axis Rotary Table with Tailstock and Fixture, 21 Tool Capacity Tool Changer, Coolant, Fanuc Series 31i-Model A5 Control SN P06XVH989 & SN P067VH813

(2) 2009/2008 Fanuc Robodrill a-T21i-FL, CNC Drill Tap Center, 10,000 RPM Spindle, 27.5" X, 15.74" Y, 12.9" Z, Fanuc 4th Axis Rotary Table with Tailstock and Fixture, 21 Tool Capacity Tool Changer, Coolant, Tool Setter, Fanuc Series 31i-Model A5 Control SN P091WH150

2010 Fanuc Robodrill a-T14i-Fa, 14 Tool Capacity, Tool Setter, Fanuc Series 31i-Model A5 Control, X= 19.7", Y=15.7", Z = 13", Coolant,

## CNC SWISS MACHINES

(2) 1993 Citizen Cincom L16 with Spegio 12" Turnamic 123 Barfeeder, Citizen Cincom CNC Control, Max Machine DIA .687", Spindle Speed 10000 RPM, Rotary Tool Speed 5000 RPM, Max Machine Length 8.1", Tooling in machine included

2005 Citizen C32 Cincom Mark 8, Turbo Chip Conveyor, Cool Blaster Mist Control 850, Cool Blaster High Pressure Coolant Max 2000 PSI, Integrated Citizen CAV32-IS 12" Bar Loader, 8000 RPM Spindle, Spindle Stroke 12.6", Driven Tool RPM 5000, Sub Spindle Speed 7000 RPM, Tooling in machine included

2013 Citizen Cincom Evolution A-20 Mark 7, SN AC7328, C-320 Bar Loader with a Hitch Control, Max Machine DIA .787", Max Machine Length 6.5", Spindle Speed 8000 RPM, 5 HP Spindle, Fanuc FS32i-A Control, Max Rotary Tool 6000 RPM, Back Spindle Speed 8000 RPM, Tooling in machine included

2005 Citizen C32 Cincom, Mark 8, Turbo Chip Conveyor, Cool Blaster Mist Control 850, Cool Blaster High Pressure Coolant Max 2000 PSI, Integrated Citizen CAV32-IS 12" Bar Loader, 8000 RPM Spindle, Spindle Stroke 12.6", Driven Tool RPM 5000, Sub Spindle Speed 7000 RPM, Tooling in machine included

2006 Citizen Cincom L-20 Mark 8, Turbo Systems Chip Conveyor, Cool Blaster CB510 High Pressure Coolant System 2000 Max PSI, Citizen CAV20-IS Barloader, SN Q15716, Max Machine DIA 3/4", Machine Length Max 7.87", Spindle Speed 10000 RPM, Back Spindle Speed 8000 RPM, Rotary Tool Speed 5000 RPM, Tooling in machine included



2010 Fanuc Robodrill a-T14i-Fa



(2) 1993 Citizen Cincom L16 with Spegio 12"



2005 Citizen C32 Cincom Mark 8



2013 Citizen Cincom Evolution A-20 Mark 7



2006 Citizen Cincom L-20 Mark 8



2008 Citizen Cincom C-32 Mark 8



2018 Keyence XM Series Handheld Probe CMM



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2007 Acra Knee Mill w/DRO



2008 Sharp 1440V, 2 Axis w/DRO

## KNEE MILL

2007 Acra Knee Mill, 3 HP, Newall DRO, Y Axis Servo, Table Size 54" x 10", SN 0701194, 34" X, 15" Y, 5" Z

## ENGINE LATHE

2008 Sharp 1440V, 2 Axis, Engine Lathe, Newall DRO, SN 21244, includes 5C Collet Chuck, Tailstock, Steady Rest, with Accessories Jacob Chuck Attachment, Extra Tool Posts, Bison 8" 6 Jaw Chuck, 8" 4 Jaw Chuck, 8" 3 Jaw Chuck, Dead Center and Others

## KNEE MILL

2001 PROMILL CNC, Centroid PM-33 Control, 3 Axis Servos, Max RPM 4200, 36" X, 16" Y, Table Size 50" X 10", Ram Travel 24"

## COMPRESSORS

Ingersoll Rand Air Compressor, 20 HP, 125 Gallon, Rotary Screw Air Compressor, Model SSR UP6-20-125, 125 PSIG, 3114 RPM Pump Speed

2016 Quincy Compressor, Model QSI-140, 30 HP, Rotary Screw Compressor, 140 PSIG

## DRYER

Ingersoll Rand Dryer Unit, Model D300IN, Air Flow 176 CFM, 1/3 HP

## HANDHELD PROBE CMM

2018 Keyence XM Series Handheld Probe CMM, XM-T1200, XM-1500 CPU, Includes Various Touch Probes with Case and Software. Sent Photo to your Cell

## SAW

2000 HEM SAW, Horizontal Automatic Cut Off Saw, Model H90A-B/F, SN 492796, 85 PSI, Blade Length 1' x 12.10 x .035" with 128" Rolling Stand

## FORKLIFT

Hyster Fork Lift, 4' Forks, Side Shift, All Terrain Tires, 4 Total Propane Tanks and Barrel Lift Attachment

## LASER ENGRAVER

2006 Epilog Legend 36 EXT CO-2 Laser Engraver, 36" x 24", 60 Watt with Dust Collector, Computer with Software ETC



2001 PROMILL CNC



Ingersoll Rand Air Compressor



2016 Quincy Compressor



Ingersoll Rand Dryer Unit, Model D300IN,



2000 HEM SAW H90A-B/F



Hyster Propane Fork Lift



2006 Epilog Legend 36 EXT CO-2 Laser Engraver



Shop Support Equipment



Assorted Chick and Kurt Vises



OVER 80 Lot's of High End Perishable Tooling



OVER 50 LOTS of CNC Tooling

## ADDITIONAL EQUIPMENT AVAILABLE IN SEPARATE LOCATION

## 1996 Matsuura 900H,

24.8" x 24.8" Pallets, 36.22" x 28.34" x 29.92" Travels, 100 ATC, 6,000 RPM, CAT 50 Taper, Fanuc 15M CNC Control, 4-Axis Contouring Table, Rigid Tapping, Thru Spindle Coolant, Chip Conveyor

## 2003 Mazak VCN 510C,

41.3" x 20" x 20" Travel, 30 ATC, CAT 40, 12,000 RPM, Mazatrol Fusion 640M Control, Chip Conveyor, Coolant Thru Spindle

## 2005 Hurco VMX30,

30" x 20" x 24" Travel, 12,000 RPM, CAT 40, Ultimex CNC Control, 14.75 HP, Chip Conveyor

## 2006 Daewoo DMV 4020d,

40.1" x 20.1" x 24.6" Travel, 8,000 RPM, 20 HP, CAT 40, 24 ATC, Fanuc 21iM Control, Spindle Air Blow, Spindle Ori-

## 1997 Fadal VMC-15XT,

40.1" x 20.1" x 24.6" Travel, 8,000 RPM, 20 HP, CAT 40, 24 ATC, Fanuc 21iM Control, Spindle Air Blow, Spindle Orientation, Rigid Tapping

## ABBREVIATED TERMS & CONDITIONS OF AUCTION

Complete Terms & Conditions are available online @ [www.kdauctions.com](http://www.kdauctions.com)

### Acceptable forms of payment:

- Cash, Certified Funds or Wire Transfer, Company/Personal Check with a Bank letter of guarantee

- Visa, Mastercard accepted for purchase of \$2,000.00 or less only.

- All Items must be paid for within 24 hours of closing of the sale. No Exceptions.

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### Attention All International Bidders:

In order to bid on this sale a refundable deposit of \$3,000.00 US Dollars will be required via bank wire in order to be approved to bid online with this sale. If you are unsuccessful in the auction, you will be refunded your deposit within 24 hours post auction. Should you be successful at the sale the deposit will be applied to your balance due and any excess funds will be refunded.

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## IMPORTANT SALE DETAILS

**Sale Location:**  
ONLINE ONLY

**Equipment Location:**  
2575 North Highway 89  
Chino Valley, AZ 86323

**Inspection/Preview:**  
Monday January 27, 2020  
8:00 AM-4:00 PM (MST)

**Date & Time:**  
Tuesday, January 28, 2020  
10:00 AM (MST)

**Item Removal:**  
January 29, 2020 - February 5, 2020

**Machinery Removal Notes:**  
Customers are responsible for prepping, draining fluids, and locking and blocking all machinery for removal.

**Service Technician for Prepping:**  
Mike Hobbs  
602-284-8836

**Local Riggers:**  
C&M Rigging  
1821 E Jackson Street # B  
Phoenix, AZ 85034  
602-253-8200

**\*\*KD Capital Auctions, LLC Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**



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Tuesday, January 28, 2020 | TBD | Entire Packaging Facility (Online/Onsite), Location: Ohio