



# ONSITE/ONLINE AUCTION



## Excess Machinery to the Ongoing Operations of Ducommun LaBarge Technologies Inc.

**Auction Starts:** Thurs., May 14, 2015 11:00 am

**Inspection/Preview:** Day of Sale | 8:00 am - 11:00 am

**Location:** 1601 E Broadway Road, Phoenix AZ, 85040

WWW.KDAUCTIONS.COM



1995

Hard to Find

1995 Matsuura MC-2000V CNC VMC, Box Ways, Cat 50



1999

Hard to Find

1999 Matsuura MC-900HG 2-Pallet 4-Axis, Box Ways



1997

1997 Matsuura RA-4F 2-Pallet VMC



1998

1998 Matsuura MAM-600HG- HMC



1996

1996 Matsuura MAM-600HG- HMC



Over 100 Lots of tooling & workholding



Nakamura-Tome  
TMC-20 II  
CNC Lathe



1996

1996 Matsuura  
RA-3F 2-Pallet  
VMC



BID LIVE OR VIA WEBCAST

If You Want to Sell Your Shop or Business Assets or Know Someone Who Does?  
Call Us @ (480) 455-3910 | We Pay Great Finder's Fees!

**K.D. AUCTIONS**®  
AUCTION AND LIQUIDATIONS WORLDWIDE



7918 East McClain Drive Suite 101  
Scottsdale, AZ 85260  
phone : (480) 455-3910 | fax: (480) 455-3911  
service@kdauctions.com  
www.kdauctions.com



# K.D. AUCTIONS®

AUCTIONS AND LIQUIDATIONS WORLDWIDE

7918 East McClain Drive Suite 101 | Scottsdale, AZ 85260



In Conjunction With:  
 Phone: 818-763-2021 | Fax: 818-291-9495  
 WWW.AGAUCTION.COM

## ONSITE/ONLINE AUCTION

### Aerospace CNC Machining Facility

**Auction Starts:**  
**Thurs., May 14, 2015 11:00 A.M.**

Inspection/Preview: Morning of Sale | 8:00 am - 11:00 am  
 Location: 1601 E Broadway Rd., Phoenix, AZ 85040

#### UPCOMING AUCTIONS

Wed., May. 6th, 2015 | Precision CNC Machining Facility | Sparks, NV

Thurs., May. 14 th, 2015 | Component Manufacturer | Russellville, AR

Thurs., May. 28 th, 2015 | Multiple Location Auction | Sign Up Your Machine Now

[www.kdauctions.com](http://www.kdauctions.com)



1995 Matsuura MC-2000V , VMC, 50 Taper  
**Attention: Plant Manager or Equipment Buyer**

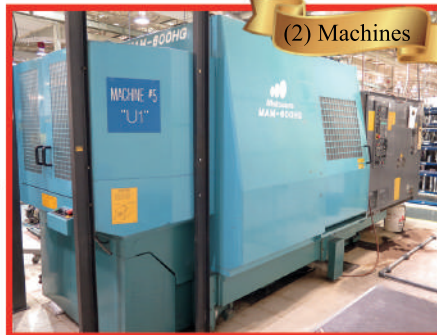


Over 100 Lots of tooling and workholding

This brochure is only a partial listing. Please visit our website and bid online @ [www.kdauctions.com](http://www.kdauctions.com)

## Material and Handling

- 12' Stockroom Ladder.
- Pallets of Assorted Aluminum Plate and Blocks.
- (5) Sections of Pallet Racking.
- 1000 Lb Cap Portable A-Frame Gantry w/ Chain Hoist.



Matsuura MAM-600HG-PC-2 2 Pallet, 2 Axis



1999 Matsuura MC-900HG 2-Pallet 4-Axis



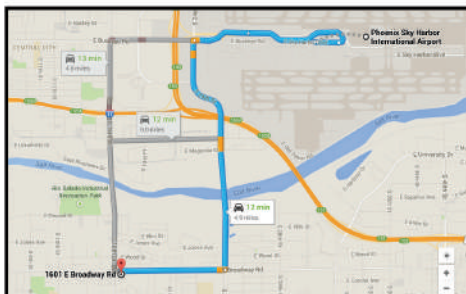
Nakamura-Tome TMC-20 II CNC Lathe



Bridgeport Vertical Mill



Over 100 Lots of tooling & workholding



1. Head east on E Sky Harbor Blvd
2. Continue straight to stay on E Sky Harbor Blvd
3. Continue straight to stay on E Sky Harbor Blvd
4. Keep right at the fork and merge onto E Buckeye Rd
5. Turn left onto S 24th St
6. Turn right onto E Broadway Rd

Destination on the left 1601 E Broadway Road, Phoenix, AZ 85040

When visiting [www.bidspotter.com](http://www.bidspotter.com), follow these instructions to register and bid:

- Please choose the metalworking category on the right hand side of the page.
- Next, choose Metalworking
- Finally, choose American Auctioneers Group - under Auctioneer.

**TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO ARIZONA SALES TAX. THERE WILL BE NO EXCEPTIONS.**





## CNC Vertical Mills

**1995 Matsuura MC-2000V CNC Vertical Machining Center:** s/n 950311292 w/ Fanuc Series 15M Controls, 40-Station ATC, CAT-50 Taper Spindle, 6000 Max RPM, Hand Wheel, 29 1/2" x 82 1/2" Table, 80" x 30" x 30" Travels, Dual Chip Conveyors, Aluminum Top Plate, Coolant System.

**1997 Matsuura RA-4F 2-Pallet CNC Vertical Machining Center** s/n 970412482 w/ Yasnac/Matsuura System i80 Controls, 30-Station ATC, BT-40 Taper Spindle, 15,000 Max RPM, 19 1/4" x 39 1/2" Pallets with 19 1/4" x 39 1/2" Aluminum Top Plates, Turbo Chip Conveyor, Coolant System.

**1996 Matsuura RA-3F 2-Pallet CNC Vertical Machining Center** s/n 960511941 w/ Yasnac/Matsuura System i80 Controls, 30-Station ATC, BT-40 Taper Spindle, 15,000 Max RPM, 16 1/2" x 31 1/2" Pallets with 16 1/2" x 32" Aluminum Top Plates, High Flow Coolant, Chip Conveyor.

**1982 Matsuura MC-1000 VS CNC Vertical Machining Center** s/n 82052447 w/ Yasnac MX5 Controls, 25-Station ATC, BT-40 Taper Spindle, 6000 Max RPM, Coolant System.

**Trak DPM V7 3-Axis CNC Vertical Mill** s/n 061HZ14186 w/ Proto-Trak VM CNC Controls, 40-Taper Spindle, 14" x 76" Table, 20" x 64" Aluminum Top Plate, Tool Mist.

**Bridgeport 3-Axis CNC Vertical Mill** s/n 277679E w/ Bridgeport BPC2M CNC Controls, Universal Kwik-Switch Taper Spindle, 60-4200 Dial Change RPM, Chrome Ways, 9" x 48" Table.

1982



1995



## CNC Lathe

**Nakamura-Tome TMC-20 II CNC Turning Center** s/n M24808 w/ Fanuc Series 18-T Controls, 10-Station Turret, 8" 3-Jaw Power Chuck, 16C Collet Nose, Coolant System.



## Mill

**Bridgeport Vertical Mill** s/n 279144 w/ Sony Millman DRO, 2Hp Motor, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 48" Table.



## Lathe

**Sharp mdl. 1440V 14" x 40" Gap Bed Lathe** s/n 23969 w/ Acu-Rite DRO, Digital RPM Readout, 30-2200 RPM, Inch/mm Threading, Tailstock, Steady Rest, KDK Tool Post, 5C Collet Closer, 8" 3-Jaw Chuck, 8" 4-Jaw Chuck.



**Hardinge mdl. HC Hand Chucker** s/n HC-1232-D w/ 125-3000 RPM, 8-Station Turret, Power Feeds, 5C Collet Closer.



1998



1996



1995



## CNC Horizontal Mills

**1998 Matsuura MAM-600HG-PC-2 2-Pallet 4-Axis CNC Horizontal Machining Center** s/n 980312990 w/ Yasnac/Matsuura System i80 Controls, 120-Station ATC, BT-40 Taper Spindle, 15,000 Max RPM, Full 4th Axis Thru Pallets, 15 3/4" x 15 3/4" Pallets, Travels X=23.62", Y=23.62", Z=24.6", Chip Auger and Conveyors, Oil Coolers, Coolant System.

**1996 Matsuura MAM-600HG-PC-2 2-Pallet 4-Axis CNC Horizontal Machining Center** s/n 960411870 w/ Yasnac/Matsuura System i80 Controls, 120-Station ATC, BT-40 Taper Spindle, 15,000 Max RPM, Full 4th Axis Thru Pallets, 15 3/4" x 15 3/4" Pallets, Travels X=23.62", Y=23.62", Z=24.6", Chip Auger and Conveyors, Oil Coolers, Coolant System.

**1999 Matsuura MC-900HG 2-Pallet 4-Axis CNC Horizontal Machining Center** s/n 980113397 w/ Fanuc Series 16i-M Controls, 50-Station ATC, CAT-50 Taper Spindle, 12,000 Max RPM, Full 4th Axis, 24.8" x 24.8" Pallets, Latham High-Flow Coolant Pump System with Filtration, Chip Conveyor.

1998



1996



1999



**This brochure is only a partial listing. Please visit our website [www.kdauctions.com](http://www.kdauctions.com) for the complete auction listings**

## Tooling

2006 Speroni mdl. STP-34 Tool Setting Station s/n 0005204 w/ 50-Taper and 40-Taper Tooling Bases.  
 22" x 22" x 36" Tombstone w/ 29 1/2" x 29 1/2" Pallet Base.  
 16" x 16" x 12" Tombstone w/ 29 1/2" x 29 1/2" Pallet Base.  
 Toolux 14" x 14" x 21" 4-Position Double-Lock Vise Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 Octagon 22" Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 15 3/4" x 15 3/4" x 22 1/2" Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 14" x 14" x 22 1/2" Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 12 1/2" x 12 1/2" x 22" Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 8 3/8" x 16 1/4" x 22 1/2" Tombstone with 15 3/4" x 15 3/4" Pallet Base.  
 16" x 16" x 25" Tombstone with 24 3/4" x 24 3/4" Pallet Base.  
 Kurt 8" and 6" Angle-Lock Vises.  
 (425)BT-40 Taper Balanced Tooling.  
 (575)BT-40 Taper Tooling.  
 (90)CAT-40 Taper Tooling.  
 (2)Bott/Kennedy 2-Drawer Taper Tooling Cabinets.  
 (6)4-Drawer 40-Taper Tooling Cabinets.  
 (4)4-Drawer Rolling 40-Taper Tooling Cabinets.  
 Huot Super-Scoot 40-Taper Tooling Cart.  
 (6)40-Taper Tooling Carts.  
 (300)5C Collets.  
 (50)16C Collets.  
 ATS Collet Chuck (For Nakamura-Tome).  
 (3)Bin Storage Cabinets.



## Grinders

1998 Top-Work mdl. CM-2 ID Grinder s/n 1258 w/ Motorized Work Head Cincinnati Tool and Cutter Grinder s/n 1D2T6S-242 w/ Compound Grinding Head, Motorized 5C Work Head, Tailstock.  
 Cincinnati Tool and Cutter Grinder s/n 6D1P5L-37 w/ Compound Grinding Head Weldon Pneumatic 5C Endmill Sharpening Fixture.  
 Boyar Schultz 6" x 12" Surface Grinder w/ LBP Fine-Line Electromagnetic Ck.  
 Darex mdl. SP-2000 Precision Drill Sharpener.  
 Baldor Pedestal Grinder.  
 Milwaukee Pedestal Grinder.  
 Cold-Grind Oscillating Carbide Tool Grinder.



WWW.KDAUCTIONS.COM