



# AMERICAN AUCTIONEERS GROUP

1146 N Central Avenue #535  
Glendale, California 91202  
Phone: 818-763-2021  
Fax: 818-291-9495  
WWW.AAGAUCION.COM



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First-Class Mail  
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**PAID**  
STA CLARITA, CA  
Permit No. 298

## AEROSPACE CNC MACHINING & FAB FACILITY

### AUCTION LOCATION:

3415 S. 36TH STREET  
PHOENIX, AZ. 85040

### AUCTION DATE :

**TUESDAY NOVEMBER 18, 2014**

STARTING @ 11:00 A.M. (PST)

INSPECTION: Morning of Sale (from 8-11 )

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY. 14% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO ARIZONA SALES TAX. THERE WILL BE NO EXCEPTIONS.

**BID LIVE OR VIA WEBCAST**



## PRECISION MACHINING & FAB



Daewoo Mynx 500 CNC Vertical Machining Center w/ Fanuc Series 21-M Controls



1995 Romi-Bridgeport EZ-Path 17" x 44" CNC Lathe s/n 002-079481-325 w/ EZ-Path CNC Controls



Victor mdl. 32120HD 32" x 120" Geared Head Gap Bed Lathe s/n C38 \*\*\*4" Bore Thru Spindle



1995 Amada HA-250 10" Automatic Hydraulic Horizontal Band Saw s/n 25400338

PUBLIC AUCTION



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MUST SEE



Victor mdl. 32120HD 32" x 120" Geared Head Gap Bed Lathe s/n C38 \*\*\*4" Bore Thru Spindle



Acra-Turn mdl. LS-510 20" x 60" Geared Head Gap Bed Lathe s/n 830101



Mori Seiki mdl. MS-850G 17" x 36" Geared Head Gap Bed Lathe s/n 2927



Groh mdl. 4V-18 18" Vertical Band Saw s/n 3123



Landis 8" x 18" Plain Cylindrical Grinder s/n 12471



Mitsui mdl. 200MH 6" x 12" Surface Grinder s/n 82013143



8" x 18" Automatic Surface Grinder

Saws :

1995 Amada HA-250 10" Automatic Hydraulic Horizontal Band Saw s/n 25400338 w/ Amada Controls, Hydraulic Clamping and Feeds, Bundling Attachment, Coolant, Conveyor.  
Groh mdl. 4V-18 18" Vertical Band Saw s/n 3123 w/ Blade Welder, 40-5000 FPM, Pneumatic Feed Table.  
14" Miter Cold Saw.  
Wells 7" Metal Cutting Band Saw.  
(2) Rigid 14" Abrasive Cutoff Saws.  
Grinders :  
8" x 18" Automatic Surface Grinder w/ Electromagnetic Chuck, Coolant.  
Mitsui mdl. 200MH 6" x 12" Surface Grinder s/n 82013143 w/ Walker Electromagnetic Chuck.  
Landis 8" x 18" Plain Cylindrical Grinder s/n 12471.  
Oliver 15" Pedestal Disc Sander.  
Baldor Pedestal Carbide Tool Grinder.  
DeWalt 8" Bench Grinder.  
Kalamazoo 2" Pedestal Belt Sander.  
Dayton 1" Belt Sander.

Support Machinery :

Enco mdl. 130-5345 52" Power Shear s/n 7910008 w/ Back Gage, Front Supports.  
Skat-Blast Dry Blast Cabinet.  
Campbell Hausfeld 10Hp Horizontal Air Compressor s/n 712746 w/ 120 Gallon Tank.  
Ingersoll Rand T30 5Hp Horizontal Air Compressor w/ 80 Gallon Tank.  
Torit mdl. 64 Dust Collector s/n L316.  
Cress mdl. C1228K Electric Furnace w/ Stand.  
Smog-Hog Industrial Air Cleaner.  
Gast Vacuum Compressor w/ Tank.  
Media Tumbler.  
Custom Bender w/ Stand.  
CI 15-Speed Pedestal Drill Press.  
Arbor Presses.

Welding :

Miller CP-300 CP-DC Arc Welding Power Source s/n JF962270.  
P & H DAR-300 HFGW AC/DC Arc Welding Power Source s/n C32262R3  
Miller Millermatic 251 Arc Welding Power Source and Wire Feeder s/n LB170938.  
Hobart BETA-MIG 251 MIG Welding Power Source s/n 18610S906805.  
Hobart TIG Wave 250 AC/DC TIG Welding Power Source s/n 90WS17174.  
MK Cobramatic MIG Welder.

CNC Mills :

Daewoo Mynx 500 CNC Vertical Machining Center w/ Fanuc Series 21-M Controls, 24-Station ATC, CAT-40 Taper Spindle, 19 1/2" x 47 1/4" Table, Coolant.  
Hitachi Seiki VKK-45 Sliding Column CNC Vertical Machining Center s/n VK-46343 w/ Hitachi Seiki Seicos Controls, 30-Station ATC, CAT-40 Taper Spindle, Chip Auger, Hand Wheel, 19" x 44" Table, Coolant.  
Bridgeport /EZ-Trak 2-Axis CNC Vertical Mill s/n 270218E w/ EZ-Trak SX CNC Controls, 2Hp Motor, 60-4200 Dial Change RPM, R8 Spindle, Chrome Ways, 9" x 48" Table.  
Bridgeport /EZ-Trak 2-Axis CNC Vertical Mill s/n 263767E w/ EZ-Trak SX CNC Controls, 2Hp Motor, 60-4200 Dial Change RPM, R8 Spindle, Chrome Ways, 9" x 48" Table.  
Bridgeport /EZ-Trak 2-Axis CNC Vertical Mill s/n 263202E w/ EZ-Trak DX CNC Controls, 2Hp Motor, 60-4200 Dial Change RPM, R8 Spindle, Chrome Ways, 9" x 48" Table.

CNC Lathes :

1995 Romi-Bridgeport EZ-Path 17" x 44" CNC Lathe s/n 002-078888-325 w/ EZ-Path CNC Controls, 37.5-3000 RPM, Tailstock, Dorian Tool Post, 8" 3-Jaw Chuck, 9 1/2" 4-Jaw Chuck, 5C Speed Chuck.  
1995 Romi-Bridgeport EZ-Path 17" x 44" CNC Lathe s/n 002-079481-325 w/ EZ-Path CNC Controls, 37.5-3000 RPM, Tailstock, Dorian Tool Post, 10" 3-Jaw Chuck, 9 1/2" 4-Jaw Chuck.

Lathes :

Victor mdl. 32120HD 32" x 120" Geared Head Gap Bed Lathe s/n C38 w/ 16-900 RPM, Inch/mm Threading, 4" Bore thru Spindle, Taper Attachment, Tailstock, Steady and Follow Rests, Trava-Dial, Enco Tool Post, 25" 4-Jaw Chuck, 15 1/2" 3-Jaw Chuck, 31 1/2" Faceplate, Mimik Hydraulic Tracer Attachment.  
Acra-Turn mdl. LS-510 20" x 60" Geared Head Gap Bed Lathe s/n 830101 w/ 31-1500 RPM, Inch/mm Threading, Taper Attachment, Tailstock, Steady and Follow Rests, Trava-Dial, Dorian Tool Post, 12 1/2" 3-Jaw Chuck, 5C Speed Chuck.  
Mori Seiki mdl. MS-850G 17" x 36" Geared Head Gap Bed Lathe s/n 2927 w/ 32-1800 RPM, Inch Threading, Tailstock, Steady Rest, Dorian Tool Post, 10" 3-Jaw Chuck, 5C Collet Closer.





1995

1995 Romi-Bridgeport  
EZ-Path 17" x  
44" CNC Lathe  
s/n 002-079481-  
325 w/ EZ-Path  
CNC Controls



1995

1995 Romi-Bridgeport  
EZ-Path 17" x 44"  
CNC Lathe  
s/n 002-078888-325  
w/ EZ-Path CNC  
Controls

**BRIDGEPORT CNC TURNING & MILLING**



Bridgeport /EZ-Trak 2-Axis CNC  
Vertical Mill s/n 263202E  
w/ EZ-Trak DX CNC Controls



Bridgeport /EZ-Trak 2-Axis CNC  
Vertical Mill s/n 270218E w/ EZ-Trak SX  
CNC Controls



Bridgeport /EZ-Trak 2-Axis CNC Vertical Mill  
s/n 263767E w/ EZ-Trak SX CNC Controls

CNC TURNING & MILLING

**Inspection :**

- 1998 Brown & Sharp "GAGE 2000" CMM Machine s/n 0598-1704 w/ DEA Reflex Digital Controls,
- Renishaw TP-ES Probe Head, 21 7/8" x 29 3/4" Granite Table, Stand and Accessories.
- Kodak mdl. 2A 14" Floor Model Optical Comparator w/ Tri-Onics DRO's, Surface and Profile Illumination.
- Acco mdl. 4TT-BB Rockwell Hardness Tester s/n 230.
- Mitutoyo Microscope.
- Webber Gage Blocks and Support Kits.
- Mitutoyo 6"-12" and 0-6" OD Mic Sets.
- Fowler 6"-12" OD Mic Set.
- Mitutoyo 1"-2" Indicating OD Mic.
- Mitutoyo 40" Vernier Caliper.
- Brown & Sharp 36" Vernier Caliper.
- Mitutoyo 24" Digimatic Caliper.
- Chaun 24" Vernier Caliper.
- 12" x 18" Bench Center.
- Deltronic Gage Pins.
- 48" x 72" x 10" 2-Ledge Granite Surface Plate w/ Stand.
- (2) 18" x 24" x 3" Granite Surface Plates.
- Material Handling :
- 1991 Ford F150 XLT Lariat Pickup Truck Lisc# ADF9698 w/ EFI Gas Engine, Manual Trans, VIN# 1FTDF15YXMPB10040.
- Towmotor LPG Forklift w/ 2-Stage Mast, Side Shift, Solid Tires.
- 3 Ton Portable Bridge Style Crane w/ Chain Hoist.
- Misc Raw Materials and Racks.



MUST SEE

Daewoo Mynx 500 CNC Vertical Machining Center w/ Fanuc Series 21-M Controls, 24-Station ATC, CAT-40 Taper Spindle, 19 1/2" x 47 1/4" Table, Coolant.



CAT-40 Taper Tooling



Partial View of Tooling



# PUBLIC AUCTION NOV 18, 2014



**MUST SEE**

Hitachi Seiki VKK-45 Sliding Column CNC Vertical Machining Center s/n VK-46343 w/ Hitachi Seiki Seicos Controls



Enco mdl. 130-5345 52" Power Shear s/n 7910008



Cress mdl. C1228K Electric Furnace



Bridgeport /EZ-Trak 2-Axis CNC Vertical Mill s/n 270218E w/ EZ-Trak SX CNC Controls



Welding Department



Welders



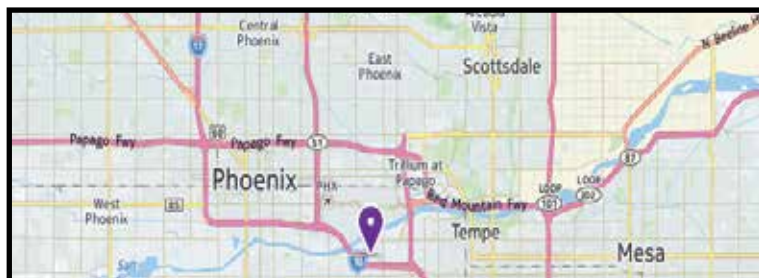
1991 Ford F150 XLT Lariat Pickup Truck



Miller CP-300 Welder



Smog-Hog Industrial Air Cleaner



Directions : From Phoenix Sky Harbor Airport, Follow signs to E Buckeye Rd and travel west to I-10 East/ I-17. Turn left onto Papago Hwy (I-10 East). Take exit #151 University Dr./32nd St. Turn right on E Elwood St, then left onto S 36th St and turn left on S 32nd St. Look for "Auction Today" signs.

## Tooling :

- (10)6" Angle-Lock Vises.
- (150)CAT-40 Taper Tooling.
- Themac Tool Post Grinder.
- Harig Grind-All No.1 Grinding Spin Fixture.
- 6" x 12" Sine Table.
- 9" x 9" Sine Table.
- 8" x 10" Compound Angle Plate.
- SIP 14" Rotary Table.
- Enco 15" Rotary Table.
- Yuasa 12" Rotary Table.
- 10" and 8" Rotary Tables.
- 8" 3-Jaw Indexing Chuck.
- Yuasa 6 1/2" 3-Jaw Indexing Chuck.
- 5C Indexing Head, Spin Fixtures and Collet Closers.
- (100)5C Collets.
- (60)R8 Tooling and Collets.
- Flex Collets.
- Boring and Tapping Heads.
- Parallels, Angle Plates and V-Blocks.

## Inspection :

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