

PUBLIC AUCTION



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AEROSPACE LARGE CAPACITY CNC MACHINING FACILITY VALLEY TOOL AND MACHINE CO

AUCTION DATE :
WEDNESDAY JUNE 21, 2016

AUCTION LOCATION:
111 EXPLORER STREET
POMONA, CA 91768

STARTING @ 10:30A.M. (PST)

Inspection : JUNE 20TH from 9:00 am to 4:00 pm.

AEROSPACE MACHINING FACILITY “40,000 SQ FT MFG FACILITY”



2012 Toshiba BP-150.R22 CNC
Horizontal Boring Mill s/n 421541
w/ Tosnuc 999 Controls, 60-Station
ATC, CAT-50 Taper Spindle, 6”
Spindle, 70.9” x 86.6” Table Index-
able @ 90 Degrees, 7717 ON Hours,
2066 Spindle Hours, 1565 Cutting
Hours.

\$1,000,000.00

REPLACEMENT COST



SLIDING GAP

LEBLOND 25" SLIDING-GAP GAP BED LATHE S/N N11244 W/ 200" SLIDE EXPANSION, 5-600 RPM, TAPER ATTACHMENT, INCH THREADING, TAILSTOCK, STEADY REST, KDK TOOL POST, 24" 4-JAW CHUCK.



VICTOR 1640S, 16X40 ENGINE LATHE W/ THREADING



WEBB MECCA TURN 16X40 ENGINE LATHE, in/mm THREADING 10" 3 JAW CHUCK



LYON C10MB 22" X 126" GEARED HEAD GAP BED LATHE S/N 10900 W/ 16-2000 RPM, TAPER ATTACHMENT, INCH/MM THREADING, TAILSTOCK, 2 3/4" THRU SPINDLE BORE, KDK TOOL POST, 12" 3-JAW CHUCK.



MARVEL SERIES 8 MARK II 18" VERTICAL MITER BAND SAW W/ MANUAL CLAMPING, 45 DEGREE MITER CAPAB.



DOALL 2013-20 20" VERTICAL BAND SAW S/N 377-80535 W/ BLADE WELDER, 0-5200 DIAL FPM, 26" X 26" MITER TABLE.



BRIDGEPORT SERIES 1 - 2HP VERTICAL MILL S/N 249925 W/ SONY MILLMAN DRO, 60-4200 DIAL RPM,



PARTIAL VIEW OF BRIDGEPORTS



BRIDGEPORT SERIES WITH PROTRAK PROGRAMMABLE DRO.



LARGE QUANTITY OF METALS



TOMINAGA / YMG RH-1225 12" COLUMN X 36" RADIAL ARM DRILL S/N 80120 W/ 90-2010 RPM, POWER COLUMN AND FEEDS, 29" X 52" TABLE AREA.



1995 KENT SGS 816MR 8" X 16" SURFACE GRINDER S/N 522018 W/ WALKER FINE-LINE ELECTROMAGNETIC CHUCK.



A-CORN TABLE 49"X100"



IRCO 10,000 LB 48"X48" ROTORITED WELDING POSITIONER

Lathes :

LeBlond 25" Sliding-Gap Gap Bed Lathe s/n N11244 w/ 200" Slide Expansion, 5-600 RPM, Taper Attachment, Inch Threading, Tailstock, Steady Rest, KDK Tool Post, 24" 4-Jaw Chuck.

Lyon C10MB 22" x 126" Geared Head Gap Bed Lathe s/n 10900 w/ 16-2000 RPM, Taper Attachment, Inch/mm Threading, Tailstock, 2 3/4" Thru Spindle Bore, KDK Tool Post, 12" 3-Jaw Chuck.

Namseon Webb "Mecca Turn 16 x 40" 16" x 40" Geared Head Gap Bed Lathe s/n S100001-001 w/ 30- 2000 RPM, Inch/mm Threading, Tailstock, Steady Rest, KDK Tool Post, 10" 3-Jaw Chuck.

Mills :

Bridgeport Series 1 - 2Hp Vertical Mill s/n 249925 w/ Sony Millman DRO, 60-4200 Dial RPM, Chrome Ways, 7" Riser, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 249943 w/ Sony Millman DRO, 60-4200 Dial RPM, Chrome Ways, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 246667 w/ Sony Millman DRO, 60-4200 Dial RPM, Chrome, Ways, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 245698 w/ Sony Millman DRO, 60-4200 Dial RPM, Chrome, Ways, 9" x 42" Table.

Bridgeport Series 1 - 2Hp Vertical Mill s/n 235524 w/ Sony Millman DRO, 60-4200 Dial RPM, Chrome Ways, 9" x 42" Table.

Bridgeport Vertical Mill s/n 233729 w/ Magnascale LH70-2 Programmable DRO, 2Hp Motor, 60-4200 Dial RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Ganesh Deluxe GMV-1 Vertical Mill s/n E13393 w/ Fagor Innova DRO, 3Hp Motor, 60-4200 Dial RPM, Chrome Ways, Power Feed, 9" x 42" Table.

Tree 2UVR Vertical Mill s/n 10724 w/ Sony, Millman DRO, 60-3300 RPM, Colleted Spindle, Power Feeds, 10 1/2" x 42" Table.



MILLER MIG AND TIG WELDERS



Berthiez BM225 Open Sided Vertical Boring Mill s/n 200232-NW w/ 0-125 RPM, Tracing Attachment, 88 1/2" Chuck, 152" Max Swing.



Shibaura TSN-13A CNC Vertical Boring Mill s/n 410107 w/ Fanuc System 6T Controls, 49" Chuck, 67" Max Swing.



Shibaura TX16 Twin Head Vertical Turret Lathe s/n 320237 w/ Anilam Wizard550 DRO, 5-Station Turret Head, Facing/Boring Head, Inch Threading, 63" Chuck, 86" Max Swing.

CNC Mills:

2007 Haas VF-2D CNC Vertical Machining Center s/n 1063579 w/ Haas Controls, 20-Station ATC, CAT-40 Taper Spindle, 20Hp Vector Dual Drive, 7500 RPM, Baldor Spindle Motor, Rigid Tapping, USB, Advanced Tool Management, Coolant.

TMG RE-1MVL CNC Vertical Machining Center s/n N86D-0334 w/ Fanuc Series 6M Controls, 28-Station ATC, CAT-50 Taper Spindle, 29 1/2" x 82 1/2" Table, Coolant.

Ooya RE-1MVL CNC Vertical Machining Center s/n VL2110022 w/ Fanuc 11M Controls, 36-Station ATC, CAT-45 Taper Spindle, 23 1/2" x 82 1/2" Table, Coolant.

Ooya RE-1MVL CNC Vertical Machining Center s/n VL2111024 w/ Fanuc 11M Controls, 36-Station ATC, CAT-45 Taper Spindle, 23 1/2" x 82 1/2" Table, Coolant.

Bridgeport / ProtoTrak 2-Axis CNC Vertical Mill s/n 271650 w/ ProtoTrak EMX Controls, 2Hp Motor, 60-4200 Dial RPM, Chrome Ways, 4" Riser, 9" x 48" Table.

CNC Lathe :

Okuma LH35-N CNC Lathe s/n s/n 58.1-1867 w/ Okuma OSP5000L Controls, 6-Station Turning Turret, 4-Position Turning/Boring Head, Tailstock, 15" 3-Jaw Chuck, Coolant.

Welding :

Miller Syncrowave 300 AC/DC Gas Tungsten Arc or Shielded Metal Arc Welding Power Source s/n JE785637 w/ Bernard Cooler.

Miller CP-302 CV-DC Arc Welding Power Source s/n LC456264 w/ Miller 22A Wire Feeder.

Miller CP-300 CV-DC Arc Welding Power Source s/n KA824066 w/ Miller S-52A Wire Feeder.

Lincoln Idealarc TM-300/300 AC/DC Arc Welding Power Source.

Hobart MEGA-MIG 300RVS MIG Welding Power Source s/n 81WS20892 w/ MK Cobramatic MIG Welder Feeder.

Hypertherm PowerMAX 45 Plasma Cutting Power Source.

Welding Torch Cart w/ Acces.

Irco mdl. 10K 12X12 Compound Motorized Welding Positioner w/ 48" x 48" Table.

84" x 108" T-Slot Forming Table.

49" x 100" Acorn Style Forming Table.

(2) 49" Dia. Welding Tables.

(2) Henkel mdl. R-450 Electrode Stabilization Ovens.

Phoenix Dry Rod Type 300 Electrode Stabilization Oven.

Victor Track Burner.



Webster & Bennette 36" Vertical Turret Lathe s/n 610553 w/ 13.5-300 RPM, 5-Station Turret, 36" Chuck, 50" Swing.



MUST SEE

OKUMA LH35-N CNC LATHE S/N S/N 58.1-1867 W/ OKUMA OSP5000L CONTROLS, 6-STATION TURNING TURRET, 4-POSITION TURNING/BORING HEAD, TAILSTOCK, 15" 3-JAW CHUCK, COOLANT.



2007

2007 HAAS VF-2D CNC VERTICAL MACHINING CENTER S/N 1063579 W/ HAAS CONTROLS, 20-STATION ATC, CAT-40 TAPER SPINDLE, 20HP VECTOR DUAL DRIVE, 7500 RPM, BALDOR SPINDLE MOTOR, RIGID TAPPING, USB, ADVANCED TOOL MANAGEMENT, COOLANT.

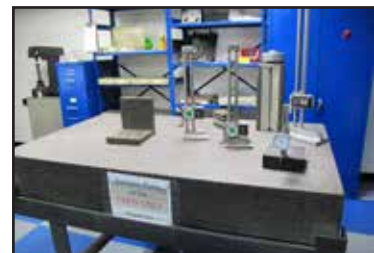


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OOYA RE-1MVL CNC VERTICAL MACHINING CENTER S/N VL2110022 W/ FANUC 11M CONTROLS, 36-STATION ATC, CAT-45 TAPER SPINDLE,



Sheffield Cordax 1808-mm CMM Machine s/n C-6163- 0490 w/ Sheffield 3-Axis Programmable DRO, Renishaw PH-8 Probe, 37" x 104" Granite Table, Approx 18" x 80" x 18" Work Envelope, Computer.



PARTIAL VIEW OF INSPECTION TOOLS

CNC Lathe :
Okuma LH35-N CNC Lathe s/n s/n 58.1-1867 w/ Okuma OSP5000L Controls, 6-Station Turning Turret, 4-Position Turning/Boring Head, Tailstock, 15" 3-Jaw Chuck, Coolant.

Support Machinery :
Tominaga / YMG RH-1225 12" Column x 36" Radial Arm Drill s/n 80120 w/ 90-2010 RPM, Power Column and Feeds, 29" x 52" Table Area.
Marvel Series 8 MARK II 18" Vertical Miter Band Saw w/ Manual Clamping, 45 Degree Miter Capab.
DoAll 2013-20 20" Vertical Band Saw s/n 377-80535 w/ Blade Welder, 0-5200 Dial FPM, 26" x 26" Miter Table.
W.F. Wells mdl. L-10 10" Horizontal Band Saw s/n L991121 w/ 100-300 Dial FPM, Manual Clamping, Coolant.
IMC mdl. 2504 25Hp Rotary Vane Air Compressor.
Ingersoll Rand T30 20Hp Horizontal Air Compressor w/ 120 Gallon Tank.
Ingersoll Rand 20Hp Horizontal Air Compressor w/ 120 Gallon Tank.
Magnolia 10Hp Horizontal Air Compressor w/ 80 Gallon Tank.
Central Pneumatics Dry Blast Cabinet. Flex-Arm Pneumatic Straight Hole Tapper w/ 50" Dia. Table.
Craftsman Contractors Table Saw.
Greenard No. 4 Arbor Press w/ Stand, Speed Wheel.



Mitutoyo PH-A14 14" Optical Comparator s/n 009481301 w/ Mitutoyo KA Counter Programmable DRO, Surface and Profile Illumination, 6" x 16" Table.



Shibaura TSN-13A CNC Vertical Boring Mill s/n 410107 w/ Fanuc System 6T Controls, 49" Chuck, 67" Max Swing.



Shibaura BT-10BR3PD Horizontal Boring Mill s/n 123451 w/ Acu-Rite 3-Axis Programmable DRO, 20-1000 RPM, 4" Spindle, 50-Taper Spindle, Power Feeds, 55" x 63" Indexing Table, Bridgeport "J" Milling Head with 1.5Hp Motor, 60-4200 Dial RPM, Custom Adaptor Plate.



Shibaura BT-10BR3PD Horizontal Boring Mill s/n 123451 w/ Acu-Rite 3-Axis Programmable DRO, 20-1000 RPM, 4" Spindle, 50-Taper Spindle, Power Feeds, 55" x 63" Indexing Table, Bridgeport "J" Milling Head with 1.5Hp Motor, 60-4200 Dial RPM, Custom Adaptor Plate.

SHIBAURA HBM's

Boring Mills :

2012 Toshiba BP-150.R22 CNC Horizontal Boring Mill s/n 421541 w/ Tosnuc 999 Controls, 60-Station ATC, CAT-50 Taper Spindle, 6" Spindle, 70.9" x 86.6" Table Indexable @ 90 Degrees, 7717 ON Hours, 2066 Spindle Hours, 1565 Cutting Hours.

DeVlieg Spiramatic 65K-144 4-Axis CNC Horizontal Boring Mill s/n 4935 w/ Fanuc Series 16-M Controls, Hand Wheel, 10-1800 RPM, 6" Spindle, 50-Taper Spindle, 60" x 144" Table, 50" x 72" 4 th Axis Rotary Table.

Shibaura BT-11B CNC Horizontal Boring Mill s/n 173663 w/ MS-Tech 800U Controls, 5-1000 RPM, 4 1/2" Spindle, 50-Taper Spindle, Travels X=51", Y=78", Z=59", 24.5" Spindle Extension, Auto Indexing Table @ 90 Degrees, 55" x 63" Table.

Shibaura TSN-13A CNC Vertical Boring Mill s/n 410107 w/ Fanuc System 6T Controls, 49" Chuck, 67" Max Swing.

Shibaura BT-10BR3PD Horizontal Boring Mill s/n 123451 w/ Acu-Rite 3-Axis Programmable DRO, 20-1000 RPM, 4" Spindle, 50-Taper Spindle, Power Feeds, 55" x 63" Indexing Table, Bridgeport "J" Milling Head with 1.5Hp Motor, 60-4200 Dial RPM, Custom Adaptor Plate.

Shibaura BT-10BR3PD Horizontal Boring Mill s/n 123650 w/ Anilam Wizard 3-Axis DRO, 20-1000 RPM, 4" Spindle, 50-Taper Spindle, Power Feeds, 55" x 63" Indexing Table.

Berthiez BM225 Open Sided Vertical Boring Mill s/n 200232-NW w/ 0-125 RPM, Tracing Attachment, 88 1/2" Chuck, 152" Max Swing.

Shibaura TX16 Twin Head Vertical Turret Lathe s/n 320237 w/ Anilam Wizard550 DRO, 5-Station Turret Head, Facing/Boring Head, Inch Threading, 63" Chuck, 86" Max Swing.

Webster & Bennette 36" Vertical Turret Lathe s/n 610553 w/ 13.5-300 RPM, 5-Station Turret, 36" Chuck, 50" Swing.



2012 TOSHIBA BP-150.R22 CNC HORIZONTAL BORING MILL S/N 421541 W/ TOSNUC 999 CONTROLS, 60-STATION ATC, CAT-50 TAPER SPINDLE, 6" SPINDLE, 70.9" X 86.6" TABLE INDEXABLE @ 90 DEGREES, 7717 ON HOURS, 2066 SPINDLE HOURS, 1565 CUTTING HOURS.



DEVLIEG SPIRAMATIC 65K-144 4-AXIS CNC HORIZONTAL BORING MILL S/N 4935 W/ FANUC SERIES 16-M CONTROLS, HAND WHEEL, 10-1800 RPM, 6" SPINDLE, 50-TAPER SPINDLE, 60" X 144" TABLE, 50" X 72" 4 TH AXIS ROTARY TABLE.



MOUNTING BLOCK FOR HBM'S

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DeVlieg Spiramatic 65K-144 4-Axis CNC Horizontal Boring Mill s/n 4935 w/ Fanuc Series 16-M Controls,

PUBLIC AUCTION: JUNE 21, 2016

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST




(2) SHIBAURA HBM's

SHIBAURA BT-10BR3PD HORIZONTAL BORING MILL S/N 123451 W/ ACU-RITE 3-AXIS PROGRAMMABLE DRO, 20-1000 RPM, 4" SPINDLE, 50-TAPER SPINDLE, POWER FEEDS, 55" X 63" INDEXING TABLE, BRIDGEPORT "J" MILLING HEAD WITH 1.5HP MOTOR, 60-4200 DIAL RPM, CUSTOM ADAPTOR PLATE. SHIBAURA BT-10BR3PD HORIZONTAL BORING MILL S/N 123650 W/ ANILAM WIZARD 3-AXIS DRO, 20-1000 RPM, 4" SPINDLE, 50-TAPER SPINDLE, POWER FEEDS, 55" X 63" INDEXING TABLE.



2001 Isuzu V8 EFI 12' Stake Bed Truck Lisc# 6V66728 w/ Gas Engine, Automatic Trans, 242,167 Miles, VIN# 4KLC4B1R01J804398.



2001 Isuzu V8 EFI 12' Stake Bed Truck Lisc# 6V66728 w/ Gas Engine, Automatic Trans, 242,167 Miles, VIN# 4KLC4B1R01J804398.



Clark C500S80 8000 Lb Cap LPG Forklift s/n 68524241679 w/ 2-Stage Mast, 171" Lift Height, Solid Tires.



Caterpillar CG25 5000 Lb Cap LPG Forklift s/n 4EM06692 w/ 2-Stage Mast, 132" Lift Height, Solid Tires.

Tooling :

- (50) CAT-45 Taper Tooling.
- (30) CAT-40 Taper Tooling.
- (40) NTMB-50 Taper Tooling.
- (20) NTMB-40 Taper Tooling.
- (13) 6" Angle-Lock Vises.
- 31" and 20" Rotary Tables.
- Hofmann 16" Rotary Table.
- Yuasa 8" 3-Jaw Indexing Chuck.
- Tooling Fixture Blocks (2) 31" x 74" x 29 1/2", 22" x 62" x 29 1/2".
- Large Angle Plates.
- 5C Indexing Heads and Spin Fixtures.
- Milwaukee Magnetic Base Drill.
- Drills, Taps, Reamers, Radius and Key-Slot Cutters.
- Heli-Coil Sets.
- (2) Vidmar 10-Drawer Tooling Cabinet.
- Vidmar 7-Drawer Tooling Cabinet.
- 2001 Isuzu V8 EFI 12' Stake Bed Truck Lisc# 6V66728 w/ Gas Engine, Automatic Trans, 242,167 Miles, VIN# 4KLC4B1R01J804398.
- Clark C500S80 8000 Lb Cap LPG Forklift s/n 68524241679 w/ 2-Stage Mast, 171" Lift Height, Solid Tires.
- Caterpillar CG25 5000 Lb Cap LPG Forklift s/n 4EM06692 w/ 2-Stage Mast, 132" Lift Height, Solid Tires.
- Forklift Jib Attachment.
- Cantilever and Vertical Material Racks.
- Misc Aluminum, Stainless, Cold Roll Bar, Tube, Channel and Plate Stock.

Inspection :

- Sheffield Cordax 1808-mm CMM Machine s/n C-6163- 0490 w/ Sheffield 3-Axis Programmable DRO, Renishaw PH-8 Probe, 37" x 104" Granite Table, Approx 18" x 80" x 18" Work Envelope, Computer.
- Mitutoyo PH-A14 14" Optical Comparator s/n 009481301 w/ Mitutoyo KA Counter Programmable DRO, Surface and Profile Illumination, 6" x 16" Table.
- Wilson mdl. 3OUR Rockwell Hardness Tester s/n 702.
- Mitutoyo 13" Height Master.
- Mitutoyo 24" Digital Height Gage.
- (2) 12" Dial Height Gages.
- SPI Ultrasonic Thickness Gage.
- 6" x 12" Compound Sine Table.
- (3) 6" x 6" Sine Tables.
- Mitutoyo 1"-2", 0-1" Digital OD Mics.
- Mitutoyo and Fowler Dial Bore Gages.
- Mitutoyo 120" ID Mic.
- Mitutoyo and Starrett 40" Vernier Calipers.
- Thread Ring and Plug Gages.
- Pin Gage Sets to 1.000".
- Mojave 72" x 144" x 16" 2-Ledge Granite Surface Plate w/ Stand.
- Starrett Crystal Pink 48" x 96" x 12" 2-Ledge Grade "A" Granite Surface Plate w/ Stand.
- 36" x 60" x 8 1/2" Granite Surface Plate w/ Stand.
- Mojave 36" x 48" x 6 1/2" Granite Surface Plate w/ Stand.
- Precision 18" x 24" x 3" Granite Surface Plate w/ Cabinet Base.
- Material and Handling :

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST