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# PUBLIC AUCTION

## ULTRA MODERN CNC MACHINING FACILITY LATE MODEL MILLING AND TURNING

**AUCTION DATE :**  
**WEDNESDAY MARCH 30, 2016**

**AUCTION LOCATION:**  
 14104 US-177  
 SHAWNEE, OK. 74804  
**STARTING @ 10:30A.M. (MST)**

Inspection : Monday March 28,  
 From 8:00 am - 3 pm

**TERMS OF SALE:** CASH OR CASHIERS CHECK ONLY.  
 15% BUYERS PREMIUM ON ALL PURCHASES.  
 \$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH  
 DEPOSIT TOWARDS ALL PURCHASES. ALL SALES  
 ARE SUBJECT OK. SALES TAX. THERE WILL BE NO  
 EXCEPTIONS.



## MORI SEIKI & HAAS MACHINING FACILITY

**PUBLIC AUCTION**



2014 HwaCheon VT-650 R MC CNC Live Turret High Performance Vertical Turning Center s/nM905362H4G A w/ Fanuc Series 0i-TD Controls, Tool Presetter, 12-Station Live Turret, 2000 RPM Spindle, Hand Wheel, Simultaneous Controllable 3-Axis Expansion, 0.001 Degrees "C"-Axis Index Angle, Rigid Tapping, 31.4" Max Turning Diameter, 35.37" Swing Over Bed, 29.47" Max Turning Length, 18" 3-Jaw Power Chuck, 3.9" Diameter Thru Spindle, Axial and Radial Live Tooling @ 3000 RPM, Upgraded Chip Conveyor, High Flow Coolant System, 161 Metered Hours



2012 Mori Seiki Dura Vertical 5100 CNC Vertical Machining Center s/n DV005120113 w/ Mori SeikiFOiMD Controls, 30-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM Spindle, Thru Spindle Coolant, DDRTI/F, Chip Augers, Chip Conveyor, Chip Blaster High Pressure / High Volume Coolant System, 23 1/2" x 53" Table



2008 Haas SL-30TB Big Bore CNC Turning Center s/n 3080790 w/ Haas Controls, "A" Package, Tool Presetter, 4" Thru Bore, 12-Station Turret, 2400 RPM, Tailstock, Haas 16DP-50M Gear Box, Haas VOP-B, Rigid Tapping, M19 Spindle Orientation P & R Codes, Intuitive Programming System, Quick Code, USB Port, 15" 3-Jaw Power Chuck, Chip Conveyor, Haas Coolant Filtration System, Coolant



2014

LIVE TOOL

453 METERED HOURS



2014 HwaCheon VT-650 L MC CNC Live Turret High Performance Vertical Turning Center s/n M100362H4G B w/ Fanuc Series 0i-TD Controls, Tool Presetter, 12-Station Live Turret, 2000 RPM Spindle, Hand Wheel, Simultaneous Controllable 3-Axis Expansion, 0.001 Degrees "C"-Axis Index Angle, Rigid Tapping, 31.4" Max Turning Diameter, 35.37" Swing Over Bed, 29.47" Max Turning Length, 18" 3-Jaw Power Chuck, 3.9" Diameter Thru Spindle, Axial and Radial Live Tooling @ 3000 RPM, Upgraded hip Conveyor, High Flow Coolant System, 453 Metered Hours



2014

LIVE TOOL

175 METERED HOURS



2014 HwaCheon VT-650 R MC CNC Live Turret High Performance Vertical Turning Center s/n M905362H4G A w/ Fanuc Series 0i-TD Controls, Tool Presetter, 12-Station Live Turret, 2000 RPM Spindle, Hand Wheel, Simultaneous Controllable 3-Axis Expansion, 0.001 Degrees "C"-Axis Index Angle, Rigid Tapping, 31.4" Max Turning Diameter, 35.37" Swing Over Bed, 29.47" Max Turning Length, 18" 3-Jaw Power Chuck, 3.9" Diameter Thru Spindle, Axial and Radial Live Tooling @ 3000 RPM, Upgraded Chip Conveyor, High Flow Coolant System, 175 Metered Hours







2014

331 METERED HOURS



2014 Yama Seiki GS-4000L CNC Turning Center s/n 97F057 w/ Fanuc Series 0i-TD Controls, 12-Station Turret, Hydraulic Tailstock, 2000 RPM, 4.5" Diameter Thru Spindle Bore, 37" Swing Over Bed, 24.4" Max Turning Diameter, 32.7" Max Turning Length, 18" 3-Jaw Power Chuck, Chip Conveyor, Coolant, 331 Metered Hours.



2012

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2012 Mori Seiki Dura Vertical 5100 CNC Vertical Machining Center s/n DV005120113 w/ Mori Seiki FOiMD Controls, 30-Station Side Mounted ATC, CAT-40 Taper Spindle, 12,000 RPM Spindle, Thru Spindle Coolant, DDRTI/F, Chip Augers, Chip Conveyor, Chip Blaster High Pressure / High Volume Coolant System, 23 1/2" x 53" Table

# CNC TURNING CENTERS



2005



2005

2005 Haas SL-20T CNC Turning Center s/n 70191 w/ Haas Controls, "A" Package, Tool Presetter, 10-Station Turret, 20Hp Vector Dual Drive, 4000 RPM Baldor Spindle Motor, Tailstock, Haas VOP-B, Rigid Tapping, M19 Spindle Orientation P & R Codes, Quick Code, 10mm Pitch Ball Screws, 10" 3-Jaw Power Chuck, Haas Coolant Filtration System, Chip Conveyor, Coolant

2008



2008

2008 Haas SL-20 CNC Turning Center s/n 3080844 w/ Haas Controls, "A" Package, Tool Presetter, 10-Station Turret, 20Hp Vector Dual Drive, 4000 RPM Baldor Spindle Motor, Rigid Tapping, USB Port, 10" 3-Jaw Power Chuck, Chip Auger, Haas Coolant Filtration System, Coolant

2006



LIVE TOOL

2006 Haas SL-20T CNC Live Turret Turning Center s/n 72582 w/ Haas Controls, "A" Package, Tool Presetter, 10-Station Live Turret, Full C-Axis with 4000 RPM, 20Hp Vector Dual Drive, Haas VOP-B, 3000 RPM, Tailstock, 10" 3-Jaw Power Chuck, Haas Coolant Filtration System, Chip Conveyor, Coolant





**BIG BORE**

2008 Haas SL-30TB Big Bore CNC Turning Center s/n 3080790 w/ Haas Controls, "A" Package, Tool Presetter, 4" Thru Bore, 12-Station Turret, 2400 RPM, Tailstock, Haas 16DP-50M Gear Box, Haas VOP-B, Rigid Tapping, M19 Spindle Orientation P & R Codes, Intuitive Programming System, Quick Code, USB Port, 15" 3-Jaw Power Chuck, Chip Conveyor, Haas Coolant Filtration System, Coolant



**LIVE TOOL**

2007 Haas SL-30T CNC Live Turret Turning Center s/n 3077364 w/ Haas Controls, "A" Package, Tool Presetter, 12-Station Live Turret, Full C-Axis with 4000 RPM, 3000 RPM Spindle, Haas VOP-B, 30Hp Vector Dual Drive, Tailstock, USB Port, Rigid Tapping, M19 Spindle Orientation P & R Codes, OPC12, Intuitive Programming System, 12" 3-Jaw Power Chuck, Chip Conveyor, Haas Coolant Filtration System, Coolant



**LIVE TOOL**

2005 Haas SL-30T CNC Live Turret Turning Center s/n 70601 w/ Haas Controls, "A" Package, Tool Presetter, 12-Station Turret with (6) Live Stations, 3000 RPM Spindle, Full "C" Axis with 4000 RPM, 7.5Hp Live Tooling Motor, Tailstock, Rigid Tapping, M19 Spindle Orientation P & R Codes, OPC12, Parts Catcher, Haas Coolant Filtration System, Chip Conveyor, Coolant



2006

4 AXIS

2006 Haas VF-3B 4-Axis CNC Vertical Machining Center s/n 47529 w/ Haas Controls, "A" Package, 24-Station Side Mounted ATC, Thru Spindle Coolant, BT-40 Taper Spindle, 7500 RPM Spindle, Haas VOP-D, 20Hp 2-Speed Gear Drive, Brushless A-Axis, Rigid Tapping, 15-Position Coolant Spigot, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation P & R Codes, 8mm Pitch Ball Screws, Haas Coolant Filtration System, Chip Auger, Floppy Disc, 18" x 48" Table, Front and Rear Tooling Racks



2007

4 AXIS

2007 Haas VF-3B 4-Axis CNC Vertical Machining Center s/n 1058179 w/ Haas Controls, "A" Package, 24-Station Side-Mounted ATC, Thru Spindle Coolant, BT-40 Taper Spindle, 7500 RPM, Haas VOP-D, 20Hp 2-Speed Gear Drive, Haas Touch Tool Setting System, Renishaw Probe and Wear System, High Speed Machining, Brushless "A" Axis, Rigid Tapping, 34-Position Coolant Spigot, Coordinate Rotation and Scaling, Macros, M19 Spindle Orientation P and R Codes, Intuitive Programming System, 8mm Pitch Ball Screws, VQCPS Probe System, Hand Wheel, USP Port, Chip Auger, Haas Coolant Filtration System, 18" x 48" Table, Front and Rear Tool Storage Racks



MUST SEE

Jet G1660ZX 16" x 60" Geared Head Gap Bed Lathe s/n 050611ZX965 w/ Newall Topaz DRO, 25-1800 RPM, Taper Attachment, Tailstock, Steady Rest, Indexable Tool Post, 10" 3-Jaw Chuck, 5C Collet Closer, Coolant





1 OF 2

2006 Haas SL-10T CNC Turning Center s/n 72356 w/ Haas Controls, "A" Package, Tool Presetter, 12-Station Turret, Tailstock, 6000 RPM, Rigid Tapping, M19 Spindle Orientation P & R Codes, 10mm Pitch Ball Screws, Parts Catcher, Chip Auger, 7" 3-Jaw Power Chuck, Haas Coolant Filtration System, Coolant



2006

2006 Haas SL-20T CNC Turning Center s/n 73209 w/ Haas Controls, "A" Package, Tool Presetter, 10-Station Turret, Tailstock, 4000 RPM Baldor Spindle Motor, Rigid Tapping, Haas VOP-B, 10mm Pitch Ball Screws, 10" 3-Jaw Power Chuck, Haas Coolant Filtration System, Coolant



2006

2006 Haas SL-30T CNC Turning Center s/n 72985 w/ Haas Controls, "A" Package, Tool Presetter, 12-Station Turret, Tailstock, Has VOP-A, 30Hp 2-Speed Gear Drive, 3000 RPM, Haas 16DP-50M Gear Box, Rigid Tapping, OPC12, Quick Code, 12" 3-Jaw Power Chuck, Haas Coolant Filtration System, Coolant

# PUBLIC AUCTION: MARCH 30, 2016



CNC

W.F. Wells mdl. F-1620-A 16" CNC Horizontal Band Saw s/n Interface Controls, Hydraulic Clamping and Feeds, Coolant, Conveyor



Gorbel 4000 Lb Cap 4-Post Gantry Crane



Jet mdl. JPSG-619M1 6" x 18" Surface Grinder s/n 05011010 w/Suburban 6" x 18" Magnetic Chuck



Wilton VS-203 Vertical Mill s/n 4120047 w/ Newall C80 DRO, Mitutoyo Digital "Z" Scale, 60-4200 Dial Change RPM, Chrome Ways, Power Feed, 9" x 49" Table



1994 Supermax YCM-40 3-Axis CNC Vertical Mill s/n 102507 w/ Centroid CNC Controls, 40-Taper Spindle, 60-4200 Dial Change RPM, Power Drawbar, Hand Wheel, 9" x 49" Table

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\$300.00 REFUNDABLE CASH DEPOSIT. 25% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT OK. SALES TAX. THERE WILL BE NO EXCEPTIONS.

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