



AMERICAN AUCTIONEERS GROUP

1146 N Central Avenue #535
Glendale, California 91202
Phone: 818-763-2021
Fax: 818-291-9495
WWW.AAGAUCTION.COM



PRESORTED
First-Class Mail
U.S. Postage
PAID
STA CLARITA, CA
Permit No. 298

ULTRA MODERN CNC MACHINING FACILITY MAZAK MACHINING & ELECTRONIC COMPONENTS MFG

AUCTION DATE :

TUESDAY JANUARY 24, 2017

AUCTION LOCATION:

1610 COMMERCE WAY
PASO ROBLES, CA. 93446

STARTING @ 11:00A.M. (PST)

Preview : Morning of sale from 8:00am to 11:00 am.

Online bidding thru bidspotter.com

TERMS OF SALE: CASH OR "CASHIERS" CHECK
ONLY 15% "BUYER'S" PREMIUM ON ALL PURCHASES.
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES
ARE SUBJECT TO CALIFORNIA SALES TAX. THERE
WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



MULTI AXIS MACHINING FACILITY

5 AXIS



2000 Mazak VARIAXIS 200 5-Axis CNC Vertical Machining Center w/
Mazatrol PC-FUSION- CNC 640M Controls, 30-Station ATC, CAT-40
Taper Spindle, Trunion Style "A" and "C" Axes, 30Hp Motor, 12,000 RPM
Spindle, Thru Spindle Coolant, Tool Touch Probe, Renishaw Wear System,
Travels X= 20.08", Y= 20.08", Z=18.11", A= 150 Degrees, C= 360 Degrees @
0.001 Degree Increments, 19 5/8" Dia Table

5 AXIS



2001 Hitachi Seiki Super HiCELL 250 5-Axis Twin Spindle Super
Productive Integrated Machining Cell Type CH250 w/ Hitachi Seiki
Seicos S16T Controls, 30-4000 Main and Sub Spindle RPM, 10" 3-Jaw
Power Main Chuck, 8" 3-Jaw Sub Spindle Power Chuck, "C" Axis 0.001
Degrees on Main and Sub Spindles, (2) 20-Station Tooling Magazines,
KV-45 Taper Tooling Pot, Live Milling thru Main Head, 80-8000 Live
Milling RPM, Milling Spindle Rigid Tapping

PUBLIC AUCTION

PUBLIC AUCTION



2001

4 TOTAL



2001

2001 Mazak VTC-200B 4-Axis CNC Vertical Traveling Column Machining Center w/ Mazatrol PC-FUSION-CNC 640M Controls, Renishaw TS27R Tool Measuring System, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM Spindle, 3-D High Speed Software Update

2001 Mazak VTC-200B CNC Vertical Traveling Column Machining Center w/ Mazatrol PC-FUSION-CNC 640M Controls, Renishaw TS27R Tool Measuring System, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM Spindle, 3-D High Speed Software Update



2001

2001 Mazak VTC-200B CNC Vertical Traveling Column Machining Center w/ Mazatrol PC-FUSION-CNC 640M Controls, Renishaw TS27R Tool Measuring System, 24-Station ATC, CAT-40 Taper Spindle, 10,000 RPM Spindle, 3-D High Speed Software Update



LIVE TOOL

2001 Mazak Super Quick Turn 100MS Twin Spindle Live Turret CNC Turning Center w/ Mazatrol PC-FUSION-CNC 640T Controls, Tool Presetter, 12-Station Live Turret, 6000 RPM Live Tooling, Full "C" Axes on Main and Sub Spindles, 6" 3-Jaw Main Power Chuck, (4) Live Turret Tooling

Support Machinery :

- 2000 Sharp SED301 Die-Sinker EDM Machine s/n 0093360 w/ Sharp AZ75 "FUZZY" Control Package, Heidenhain 3-Axis DRO, 11 3/4" x 23 5/8" Table, Fire Suppression System, Coolant and Filtration System, 423 Metered Hours.
- 2000 Sharp SH-1224 12" x 24" Automatic Hydraulic Surface Grinder s/n 0011F-04 w/ Sharp Controls, Automatic Cycles, Wheel Dresser, Fine-Line Electromagnetic Chuck, Coolant.
- Thompson 6" x 18" Automatic Surface Grinder w/ Suburban 5" x 10" Magnetic Chuck, Wheel Dresser, Coolant.
- 2003 Ingersoll Rand IRN50H-CC 50Hp Rotary Air Compressor s/n NV1459U03155 w/ Intellisys Digital Controls.
- 2003 Ingersoll Rand TMS0280 Refrigerated Air Dryer s/n 42528885.
- Gardner-Denver mdl. BACABUC 25Hp Rotary Vane Air Compressor w/ Precooler, 120 Gallon Tank.
- Sullair SRD-105 Refrigerated Air Dryer s/n 003-D11472.
- 400 Gallon Air Storage Tank.
- Hammond Roto-Finish Gemini Extended Range Series 48" Media Tumbler s/n G-700- 00-B14.
- Roto-Finish 21" Media Tumbler s/n ST-1C- 00-A22.
- Willett Systems mdl. 3820 In-Line Inkjet Printer w/ iImage S8 Master Controls.
- 2012 Thermo Scientific Heratherm OMH400 250 Degree Lab Oven s/n 41393406.
- Quincy Lab mdl. 40GC 1500 Watt Lab Oven.
- Kelvinator Scientific mdl. UC460-A14 Freezer s/n W11F-311971- XF.



2000 Eguro Nucllet-10GL CNC Gang Tooling Cross Slide Lathe w/ Fanuc Series 21i-T Controls, 5000 RPM Spindle, 5C Collet Closer



Fabrication :

Minster-5 50 Ton OBI Stamping Press s/n 5D-101- 20831 w/ 18" x 28" Bolster Area, 14" x 24" Ram Area, Crank Tilting Adjustment.
 IPC mdl. TTM-HS2 12-Station Rotary Vertical Injection Molding Machine s/n 10262 w/ IPC Controls, 25"Diameter Turret.
 IPC mdl. TTM-HS2 12-Station Rotary Vertical Injection Molding Machine s/n 10181 w/ IPC Controls, 25"Diameter Turret.
 Novatec mdl. MD-15A Drying Hopper s/n 3-9305- 1757.
 Novatec mdl. MD-15A Drying Hopper s/n 3-9054- 1726.
 Remcor CA2000 Series Chiller.
 Bunting Magnetics Magnetic Separator.



CNC Lathes :

2001 Hitachi Seiki Super HiCELL 250 5-Axis Twin Spindle Super Productive Integrated Machining Cell Type CH250 s/n CH20170 w/ Hitachi Seiki Seicos Σ16T Controls, 30-4000 Main and Sub Spindle RPM, 10" 3-Jaw Power Main Chuck, 8" 3-Jaw Sub Spindle Power Chuck, "C" Axis 0.001 Degrees on Main and Sub Spindles, (2) 20-Station Tooling Magazines, KV-45 Taper Tooling Pot, Live Milling thru Main Head, 80-8000 Live Milling RPM, Milling Spindle Rigid Tapping, Parts Catcher, High Pressure Coolant, Mayfran Chip Conveyor.

2001 Hitachi Seiki HiCELL23 II Super Productive Integrated Turning Cell Type CA23 II w/ Hitachi Seiki Seicos Σ18T Controls, Tool Presetter, 10-Station Turret with KV-45 Taper Tooling Pots, 12-Station Tooling Magazine, 4000 RPM, Tailstock, 10" 3-Jaw Power Chuck, Parts Catcher, Chip Conveyor

2001 Hitachi Seiki HiCELL23 II Super Productive Integrated Turning Cell Type CA23 II s/n CA25344 w/Hitachi Seiki Seicos Σ18T Controls, Tool Presetter, 10-Station Turret with KV-45 Taper Tooling Pots, 12-Station Tooling Magazine, 4000 RPM, Tailstock, 10" 3-Jaw Power Chuck, Parts Catcher, Mayfran Chip Conveyor, Coolant, LNS Quick Load Servo S2 Automatic Bar Loader / Feeder s/n 301152 w/ LNS Digital Controls.



Giddings & Lewis Cordax Discovery Series mdl. D12 CMM Machine w/ Renishaw MIP Probe Head, Remote Servo Controller, 18" x 30" x 15" Work Envelope, PC-DMIS Software



2000 Sharp SED301 Die-Sinker EDM Machine w/ Sharp AZ75 "FUZZY" Control Package, Heidenhain DRO, Fire Suppression, Coolant and Filtration, 423 Metered Hours

2001 Mazak Super Quick Turn 100MS Twin Spindle Live Turret CNC Turning Center s/n 156505 w/ Mazatrol PC-FUSION- CNC 640T Controls, Tool Presetter, 12-Station Live Turret, 6000 RPM Live Tooling, Full "C" Axes on Main and Sub Spindles, 6" 3-Jaw Main Power Chuck, (NO SUB SPINDLE CHUCK), (4) Live Turret Tooling, Parts Catcher, Tsubaki Chip Conveyor, Coolant, LNS Quick Load Servo S2 Automatic Bar Loader / Feeder s/n 301183 w/ LNS Digital Controls.

2000 Eguro Nuclet-10GL CNC Gang Tooling Cross Slide Lathe s/n 4161 w/ FANUC Series 21i-T Controls, 5000 RPM Spindle, 5C Collet Closer, 7 1/8" x 30 1/4" Table, Gang Tooling, Coolant.

Electronics :

Schaefer Megomat ASM3001U Wire Processing Machine w/ Straightener, AMP Crimp Quality Monitor, (2) APE300 Crimping Presses, OES CFM5000 Crimp Force Meter, Schleuniger "Wire Stacker 1000", Conveyors.

(3) AMP Champomotor 3A Semi-Automatic Cable Terminating Machines. Nanometer Technologies Fiber Optics Polisher. AMP Detwister.



2000 Sharp SH-1224 12" x 24" Automatic Hydraulic Surface Grinder



2003 Ingersoll Rand IRN50H-CC 50Hp Rotary Air Compressor w/ Intellisys Digital Controls



Lista Tooling Cabinets

PUBLIC AUCTION: JANUARY 24, 2017

TERMS OF SALE: CASH OR CASHIERS CHECK ONLY. 15% BUYERS PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 20% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO CALIFORNIA SALES TAX. THERE WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST




MUST SEE

Minster-5 50 Ton OBI Stamping Press w/ 18" x 28" Bolster Area, 14" x 24" Ram Area, Crank Tilting Adjustment



Roto-Finish 21" Media Tumbler s/n ST-1C- 00-A22.



Hammond Roto-Finish Gemini Extended Range Series 48" Media Tumbler

Tooling :

- (55) KV-45 Live and Taper Tooling.
- (110) CAT-40 Taper Tooling.
- (8) Kurt 6" Angle-Lock Vises.
- (30) 5C Collets.
- (8) Lista 11-Drawer, 10-Drawer, 8-Drawer and 6-Drawer Tooling Cabinets.
- Huot Toolscoot 40-Taper Tooling Cart.
- (3) Snap-On Roll-A- Way Tool Boxes.
- 5C Indexing Head and Collet Closers.
- Busch and Gast Vacuum Pumps.
- (2) Pneumatic Presses.

Marking Methods Electrochemical Etcher.

Inspection :

- Giddings & Lewis Cordax Discovery Series mdl. D12 CMM Machine s/n P-1041- 0998 w/ Renishaw MIP Probe Head, Remote Servo Controller, 18" x 30" x 15" Work Envelope, PC-DMIS Operating Software, Roller Stand.
- Mitutoyo 12" Dial Height Gage.
- Mueller Dial Groove Gage.
- Mitutoyo Digital OD Mics.
- Mitutoyo 6" Digital Caliper, 12" and 6" Dial Calipers.
- Mitutoyo Dial Bore Gages.
- SPI 2.4"-2.8" Bore Mic.
- Mitutoyo 1"-2" and Import 2"-3" Thread Pitch Mics.
- Mitutoyo 0-1", Starrett 1"-2" Blade Mics and Mitutoyo 0-1" Disc Mic.
- Starrett and Mitutoyo 0-1" Anvil Mics.
- Mitutoyo Digital Drop Indicator and Blake Universal Indicator.
- Thread Ring and Plug Gage.
- Starrett 15" Master Level.
- Suburban 6" x 6" Sine Table.
- Vermont Pin Gage Sets .625-.750, .501-.625, .251-.500, .061-.250, .011-.060.
- Starrett Crystal Pink 24" x 24" x 6 1/2" Grade "A" Granite Surface Plate w/ Roller Stand.



Schaefer Megomat ASM3001U Wire Processing Machine



IPC mdl. TTM-HS2 12-Station Rotary Vertical Injection Molding Machine



Directions : From Los Angeles, take HWY-101 North. Take the Spring St. exit and turn right on Niblick Rd. Turn right onto Commerce Way. Look for "Auction Today" signs.

LARGE SELECTION



Office and Racks



Selco 24" x 58" Hydraulic Bailer