

PUBLIC AUCTION



AMERICAN AUCTIONEERS GROUP

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K.D. AUCTIONS

AUCTIONS AND LIQUIDATIONS WORLDWIDE



PRESORTED
First-Class Mail
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PAID
STA CLARITA, CA
Permit No. 298

PRECISION CNC MACHINING FACILITY
AEROSPACE AND COMMERCIAL MACHINING

AUCTION LOCATION:

3260 B STREET NORTH WEST

AUBURN, WA. 98001

AUCTION DATE :

TUESDAY AUGUST 9, 2016

STARTING @ 10:30 A.M. (PST)

INSPECTION: Morning of Sale (8 -10:30)

TERMS OF SALE: CASH OR "CASHERS" CHECK
ONLY 1% "BUYER'S" PREMIUM ON ALL PURCHASES.
\$200.00 REFUNDABLE CASH DEPOSIT. 25% CASH
DEPOSIT TOWARDS ALL PURCHASES. ALL SALES
ARE SUBJECT TO WASHINGTON SALES TAX. THERE
WILL BE NO EXCEPTIONS.

BID LIVE OR VIA WEBCAST



LATE MODEL CNC MACHINING FACILITY



LIVE TOOL

2005 KIA SKT250MS Twin Spindle Live Turret CNC Turning Center w/
Fanuc 18i-TB Controls, Tool Presetter, 12-Station Live Turret, Live Turret
Tooling, Front and Rear Rigid Tool Holders, 3500 Main Spindle RPM,
4000 Sub Spindle RPM, 1000 Live Tooling RPM, 10" 3-Jaw Power Chuck -
Main Spindle, 8" 3-Jaw Power Chuck - Sub Spindle, 3J Collet Nose - Main
Spindle, "C"-Axis @ 0.001 Deg., "A"-Axis @ 0.001 Deg.



PRECISION



MUST SEE

Okuma & Howa 2SP-V55 Twin Spindle CNC Vertical Turning Center w/
Fanuc 18-T Controls, (2) 12-Station Turrets, (2) 15" 3-Jaw Chucks, 20-2000
RPM, 21.7" Max Turning Dia.

Hyundai - KIA SKT-25 CNC Turning Center w/ Fanuc 0i-
TC Controls, Tool Presetter, 12-Station Turret, Tailstock,
12" 3-Jaw Power Chuck, Chip Conveyor





CNC
 Okuma & Howa "Millac 630H" 2-Pallet CNC Horizontal Machining Center w/ Fanuc 16-M Controls, 80-Station ATC, CAT-50 Spindle, 60-10,000 RPM, 4 th Axis Thru Pallets, (2) 24 3/4" x 24 3/4" Pallets with Tombstones



Miyano ATS-60S Twin Spindle CNC Turning Center w/ Fanuc 0T Controls, 12-Station ATC, Front and Rear Rigid Tool Holders, 15-3000 Main Spindle RPM, 45-4500 Sub Spindle RPM, 100-3000 Revolving Tooling RPM



MUST SEE
 Matsuura MC-1000VS2 4-Axis CNC Vertical Machining Center w/ Yasnac M5X Controls, 20-Station ATC, BT-40 Spindle, 5000 RPM, 4 th Axis 12" Rotary Head with 8" 3-Jaw Chuck



Kuraki KV1600 CNC Vertical Machining Center w/ Fanuc 11M Controls, 24-Station ATC, BT-50 Spindle, 3000 RPM

Mills and Lathes :

Mazak "18" 18" x 56" Geared Head Gap Bed Lathe s/n 7754 w/ 25-1500 RPM, Inch/mm Threading, Tailstock, Steady Rest, Tool Post, 12" 3-Jaw Chuck.

Sharp First mdl. LC-1 1/2 VH Vertical Mill s/n 72072692 w/ 60-4200 Dial Change RPM, Power Feed, 9" x 42" Table.

Bridgeport Vertical Mill s/n 134468 w/ Anilam Wizard DRO, 80-2720 RPM, 8-Speeds, Chrome Ways, 9" x 42" Table.

Grinding :

Norton 6" x 18" Automatic Surface Grinder s/n H493 w/ Magnetic Chuck.

Cuttermaster HDT-30 Tool and Cutter Grinder s/n 2046B w/ 5C Air Fixture, 5C Indexing Fixture, Diamond Grinding Wheel, Cabinet Base.

Sterling Large Diameter Drill Sharpener.

(2) Darex Precision Drill Sharpeners.

(2) Pedestal Carbide Tool Grinders.

Pedestal Grinders.

Wilton 4" Pedestal Belt Sander.

(2) 6" Belt / 12" Disc Sanders.

Support Machinery :

Sunnen MBB-1290D Honing Machine s/n 14813 w/ Honing Mandrels and Truing Sleeves.

Grob 4V-36 36" Vertical Band Saw s/n 1215 w/ 24" x 28" Table.

KR Wilson mdl. 37 25 Ton Hydraulic H-Frame Press s/n 2925-A.

Miller CP-300 CP-DC Arc Welding Power Source s/n JA383236 w/ Miller Spoolmatic I Spool Gun and Controller.

CK Systematics EMP225 Arc Welding Power Source.

Welding Torch Cart w/ Acces.

Ingersoll Rand mdl. 7100E15-VP 15Hp Horizontal Air Compressor s/n CBV324355 w/ 2-Stage Pump, 80 Gallon Tank.

Atlas Copco mdl. FX4 Refrigerated Air Dryer.

Vehicles :

2002 Dodge RAM 3500 98' Stake Bed Truck lisc# B74951Z (WA) w/ V8 Magnum Gas Engine, Automatic Trans, AC, AM/FM/Cass, VIN# 3B6MD36562M288656.

Yale 50VX mdl. GLP050VXEVS084 4800 Lb Cap LPG Forklift s/n B875B116631F w/ 3-Stage Mast,

189" Lift Height, Side Shift, Solid Tires, 10,238 Metered Hours.



Sharp First mdl. IC-1 1/2 VH Vertical Mill w/ 60-4200 Dial Change RPM, Power Feed



Bridgeport Vertical Mill w/ Anilam Wizard DRO



Miller CP-300 and CK Systematics FMP225 Arc Welders



Mazak "18" 18" x 56" Geared Head Gap Bed Lathe w/ 25-1500 RPM, In/mm Threading, Tailstock, Steady Rest



Hitachi Seiki VM-40 CNC Vertical Machining Center w/ Seicos CNC Controls, 20-Station ATC, CAT-40 Spindle

MUST SEE

CNC Mills :

Okuma & Howa "Millac 630H" 2-Pallet CNC Horizontal Machining Center s/n 8001 w/ Fanuc Series

16-M Controls, 80-Station ATC, CAT-50 Taper Spindle, 60-10,000 RPM, Hand Wheel, 4 th Axis Thru Pallets, (2) 24 3/4" x 24 3/4" Pallets with Tombstones, Travels "X"=40.16", "Y"=32.28", "Z"=32.28", High Flow Coolant and Filtration System, Turbo Chip Conveyor.

Matsura MC-1000VS2 4-Axis CNC Vertical Machining Center s/n 84043805 w/ Yasnac M5X Controls, 20-Station ATC, BT-40 Taper Spindle, 5000 RPM, 4 th Axis 12" Rotary Head with 8" 3-Jaw Chuck, 19 1/2" x 47" Table, Coolant.

Kuraki KV1600 CNC Vertical Machining Center s/n 11259 w/ Fanuc System 11M Controls, 24-Station ATC, BT-50 Taper Spindle, 3000 RPM, Hand Wheel, 27 1/2" x 80" Table, Coolant.

Hitachi Seiki VM-40 CNC Vertical Machining Center s/n 40217SC w/ Seicos CNC Controls, 20-Station ATC, CAT-40 Taper Spindle, Hand Wheel, 5000 RPM, 16" x 30" Table, Coolant.

Inspection :

Dynamic - Kosaka 14" Floor Model Optical Comparator.

FIE mdl. R Rockwell Hardness Tester.

Mitutoyo 13" Height Master.

Mitutoyo 40" Digital Height Gage.

Fowler Trimos 24" Digital Height Gage.

Mitutoyo 18" Digital Height Gage.

Mitutoyo 12" Dial Height Gage.

Sunnens PG-800- E Precision Bore Gage and PG-400- E Setting Fixture.

(7) Sunnen Dial Bore Gages to 6" and CF-502 Setting Gage.

(11) Mitutoyo Dial Bore Gages to 4".

Federal Dimensionair Air Bore Gage.

(2) Mitutoyo 6"-12" OD Mic Sets.

Fowler 0-6" Digital OD Mic.

Mitutoyo Thread Pitch Mics to 4".

Starrett Dial Groove Gage.

(2) 6" x 12" Compound Sine Tables.

Thread Plug and Ring Gages.

Gage Block Sets and Pin Gage Sets.

DEA CMM Machine s/n 671 (NO COMPUTER).

48" x 72" x 10" 2-Ledge Granite Surface Plate w/ Roller Stand.

24" x 36" x 5" Granite Surface Plate w/ Cabinet Base.

MILLSING AND TURNING

PUBLIC AUCTION: TUESDAY AUGUST 9, 2016

LATE MODEL



Yale 50VX 4800 Lb Cap LPG Forklift

2002



2002 Dodge RAM 3500 9' Stake Bed Truck



Ingersoll Rand mdl. 7100E15-VP 15Hp Horizontal Air Compressor

FEATURING:

CNC Lathes :

2005 KIA SKT250MS Twin Spindle Live Turret CNC Turning Center s/n SKT250MS-0029 w/ Fanuc Series

18i-TB Controls, Tool Presetter, 12-Station Live Turret, Live Turret Tooling, Front and Rear Rigid Tool

Holders, 3500 Main Spindle RPM, 4000 Sub Spindle RPM, 1000 Live Tooling RPM, 10" 3-Jaw Power

Chuck - Main Spindle, 8" 3-Jaw Power Chuck - Sub Spindle, 3J Collet Nose - Main Spindle, "C"-Axis @

0.001 Deg., "A"-Axis @ 0.001 Deg., 16.1" Max Turning Dia., 27.6" Max Turning Length, Parts Catcher,

Turbo Chip Conveyor, Coolant, CNC Enhancements "Autobar 400" Automatic Bar Loader / Feeder s/n 182.

Miyano ATS-60S Twin Spindle CNC Turning Center s/n ATS0037SA w/ Fanuc 0T Controls, 12-Station ATC,

Front and Rear Rigid Tool Holders, 15-3000 Main Spindle RPM, 45-4500 Sub Spindle RPM, 100-3000

Revolving Tooling RPM, 10" 3-Jaw Power Chuck - Main Spindle, S26 Collet Pad Nose Main Spindle, S20

Collet Pad Nose - Sub Spindle, Simultaneous 2-Axis Interpolation, "C" Axis @ 0.001 Deg., 25 1/2" Max

Swing Over Bed, 28.25 Max Turning Length, Parts Catcher and Conveyor, Chip Conveyor, Coolant, CNC

Enhancements "Autobar 400" Automatic Bar Loader / Feeder s/n 491.

Hyundai - KIA SKT-25 CNC Turning Center s/n SKT25-0202 w/ Fanuc Series 0i-TC Controls, Tool Presetter,

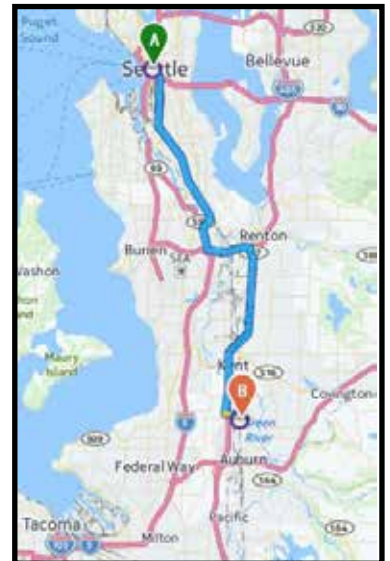
12-Station Turret, Hydraulic Tailstock, 12" 3-Jaw Power Chuck, 3J Collet Nose, Turbo Chip Conveyor, Coolant.

Okuma & Howa 2SP-V55 Twin Spindle CNC Vertical Turning Center s/n 55095 (8011) w/ Fanuc Series

18-T Controls, (2) 12-Station Turrets, (2) 15" 3-Jaw Chucks, 20-2000 RPM, 21.7" Max Turning Dia., Auto Doors, Dual Chip Conveyors, Coolant.

DIRECTIONS:

TAKE I-5 SOUTH TOWARD PORTLAND/AIRPORT WAY, TAKE LEFT EXIT 154A TOWARD RENTON ONTO I-405 NORTH, TAKE EXIT 2 TOWARD AUBURN ONTO WA-167 SOUTH (VALLEY FREEWAY) TAKE THE EXIT TOWARD SOUTH 277TH STREET, TURN RIGHT ONTO SOUTH 277TH STREET TOWARD EMERALD DOWNS, TURN LEFT ONTO WEST VALLEY HIGHWAY, TURN LEFT ONTO 37TH STREET NORTHWEST, TURN RIGHT ONTO B STREET NORTHWEST



TERMS OF SALE: CASH OR "CASHIER'S" CHECK ONLY 10% "BUYER'S" PREMIUM ON ALL PURCHASES. \$200.00 REFUNDABLE CASH DEPOSIT. 30% CASH DEPOSIT TOWARDS ALL PURCHASES. ALL SALES ARE SUBJECT TO WASHINGTON SALES TAX. THERE WILL BE NO EXCEPTIONS.

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